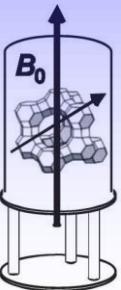


In Situ Solid-State NMR Investigation of the Reactivity of Ethylbenzene in Acidic Zeolites

Michael Hunger

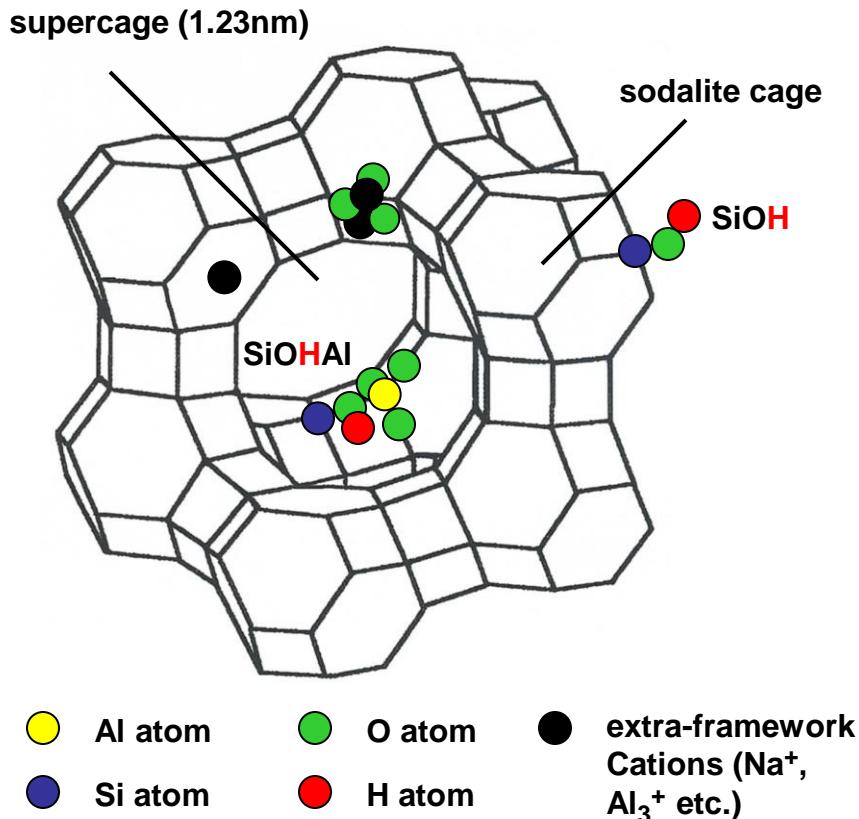
**Institute of Chemical Technology, University of Stuttgart,
Germany**

**32nd Discussion Meeting and Joint Benelux/German
Magnetic Resonance Conference
Münster, Germany, September 20 to 23, 2010**

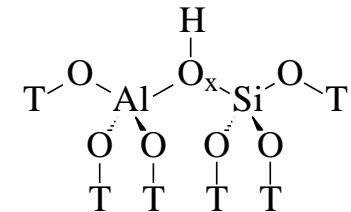


Broensted and Lewis acid sites in zeolites

structure of zeolite Y (FAU, faujasite): large-pore zeolite with 12-ring windows



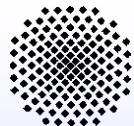
Broensted acid sites:



bridging OH group (SiOHAI)

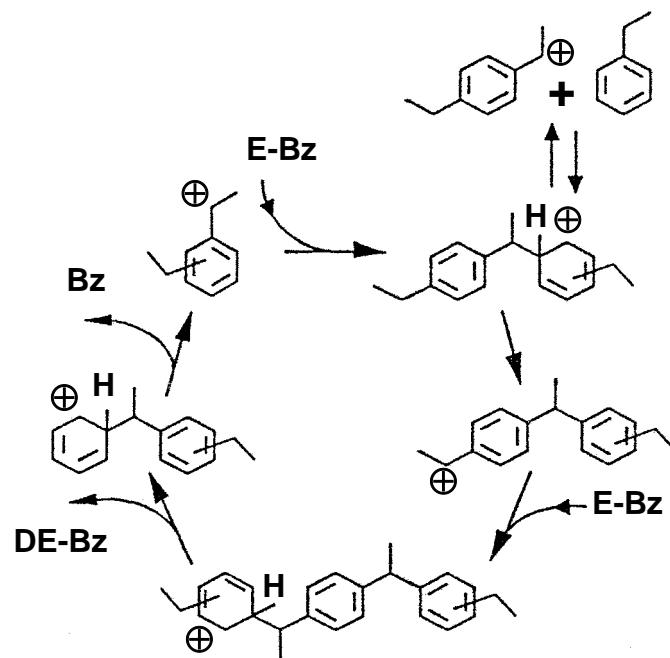
Lewis acid sites:

- framework defects,
- extra-framework species (AlO⁺, AlOH²⁺ etc.)



Suggested mechanisms of ethylbenzene disproportionation

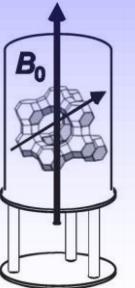
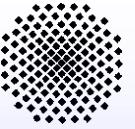
Streitwieser-Reif mechanism for the homogeneously catalyzed reaction



Suggested reaction mechanisms for the heterogeneously catalyzed reaction on zeolites:

- via diphenylethane intermediates in large-pore zeolites
- dealkylation/realkylation with free ethene or alkoxy species in medium-pore zeolites

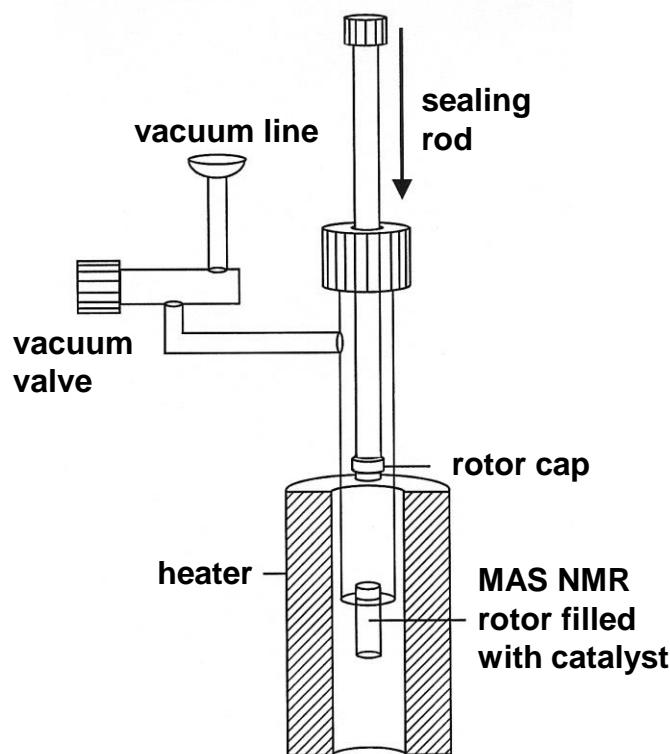




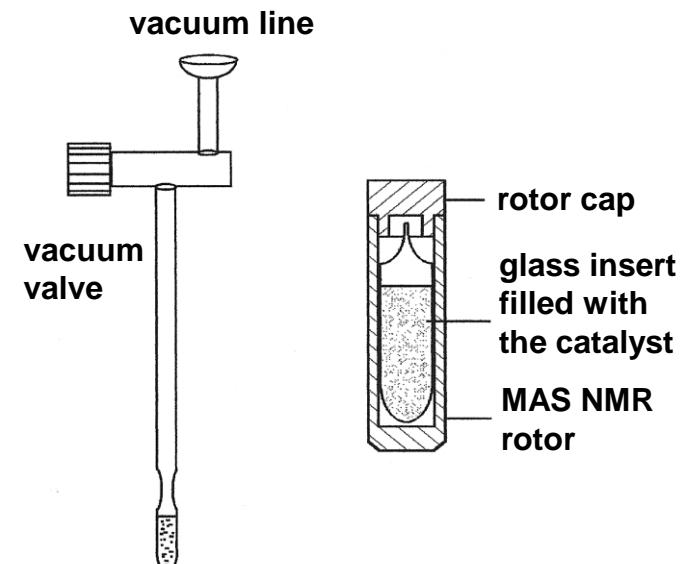
In situ solid-state NMR studies of the C₆-ring activation of aromatics adsorbed on acidic zeolites

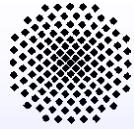
Preparation of sealed catalyst samples for solid-state NMR studies under batch conditions

dehydration, loading, and sealing of the catalyst filled in an MAS NMR rotor inside a vacuum equipment



dehydration and loading of the catalyst inside the glass insert (e.g. commercial Wilmad MAS NMR inserts for 4 mm and 7 mm rotors)

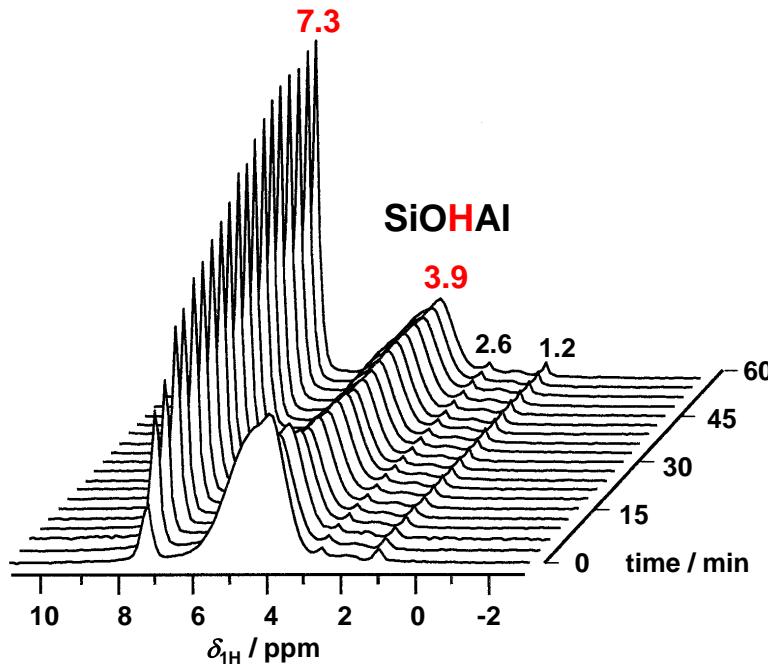




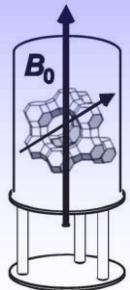
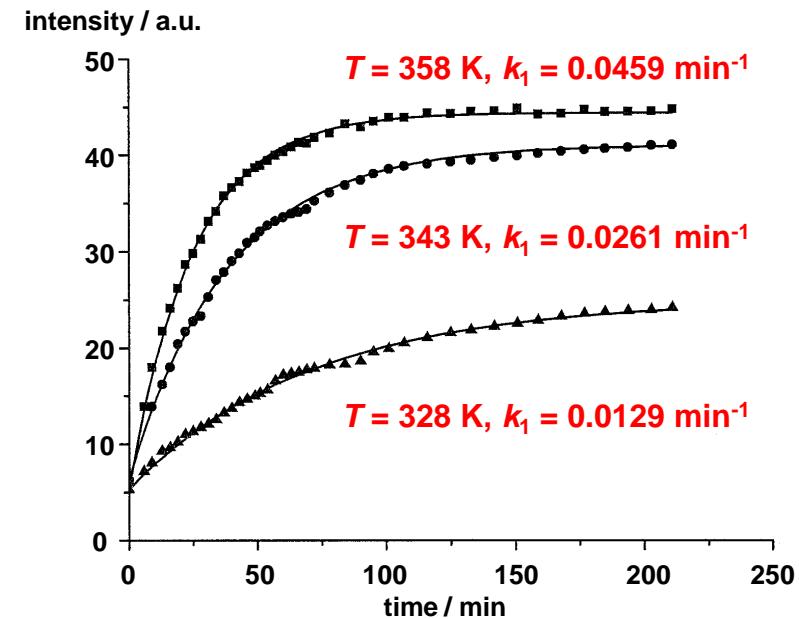
H/D exchange between aromatic deuterons and hydroxyl protons of bridging OH groups

^1H VT/MAS NMR studies of zeolite H_xNa-Y loaded with ethylbenzene ($\text{C}_6\text{D}_5\text{C}_2\text{H}_5$)

stack plot of spectra recorded at $T = 358\text{ K}$

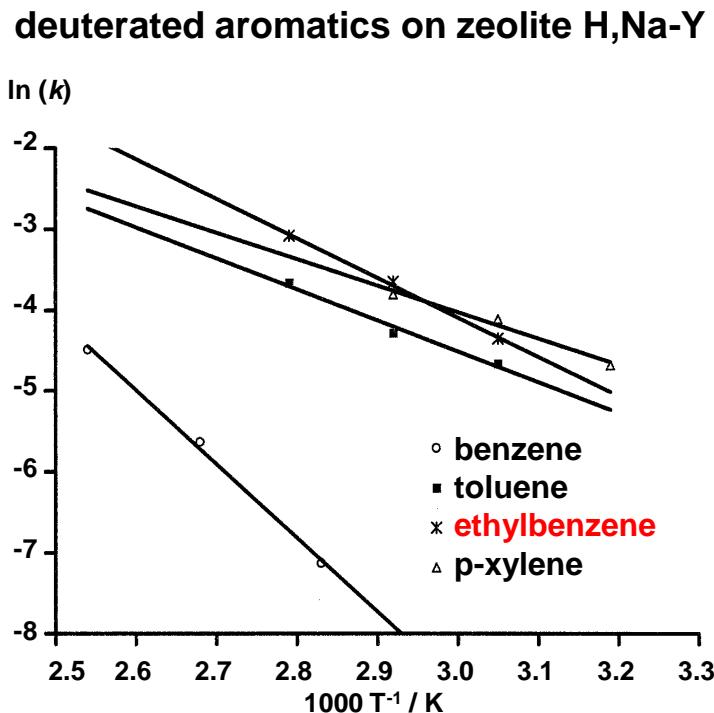


H/D exchange rates at $T = 328 - 358\text{ K}$



H/D exchange between aromatic rings and protons of surface OH groups

^1H VT/MAS NMR studies of deuterated aromatics on zeolites H_xNa-Y (Si/Al = 2.7), 75La_xNa-Y (Si/Al = 2.7), and H-ZSM-5 (Si/Al = 26)



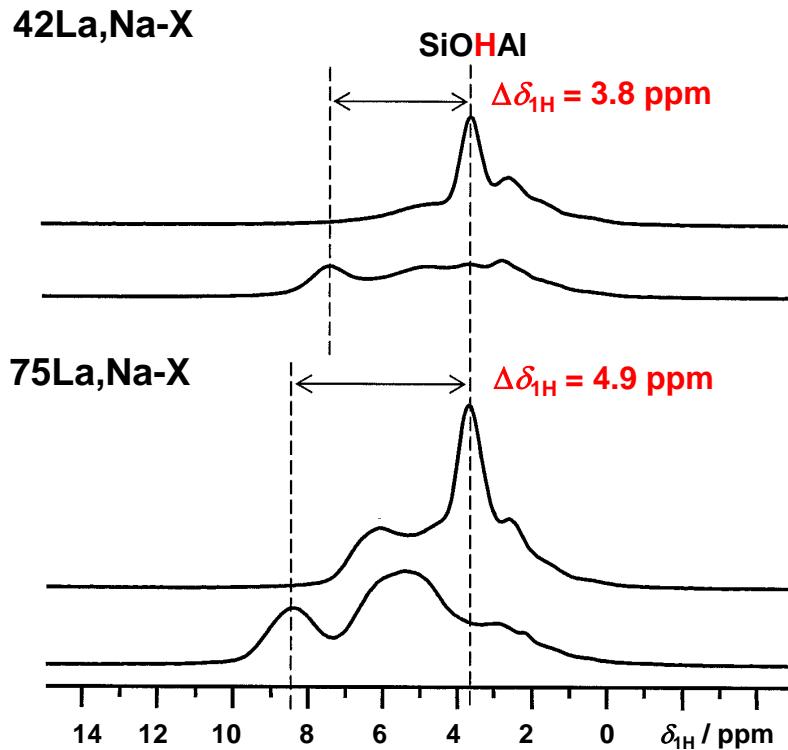
correlation of activation energies E_A of H/D exchange and low-field shifts $\Delta\delta_{1\text{H}}$ upon adsorption CD₃CN:

catalyst	molecule	$E_A / \text{kJ mol}^{-1}$	$\Delta\delta_{1\text{H}} / \text{ppm}$
H _x Na-Y	benzene	76	
	ethylbenzene	41	
	toluene	32	
	p-xylene	27	
H _x Na-Y	benzene	76	5.1
La _x Na-Y	benzene	67	5.7
H-ZSM-5	benzene	46	7.9



Characterization of acid strength via H-bond-induced low-field shift $\Delta\delta_{1H}$

1H MAS NMR spectroscopy of acetonitrile-loaded Broensted acidic materials

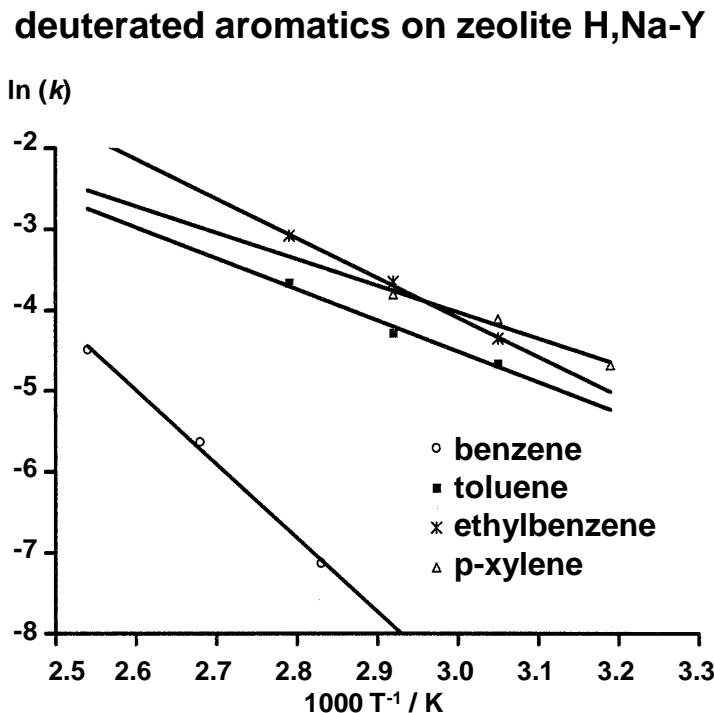


Low-field shift $\Delta\delta_{1H}$	Adsorbent and type of OH group
1.2 ppm	AlOH in MIL-53(Al)
3.6 ppm	H-X (Si/Al = 1.3)
3.8 ppm	42La,Na-X and 32Al,Na-X (Si/Al = 1.4)
4.9 ppm	75La,Na-X (S/Al = 1.4)
5.1 ppm	H-Y (Si/Al = 2.7)
5.3 ppm	34Al,Na-Y and 63Al,Na-Y (Si/Al = 2.7)
5.7 ppm	42La,Na-Y and 75La,Na-Y (Si/Al = 2.7)
6.2 ppm	H-MOR (Si/Al = 6.7)
6.7 ppm	H-MOR (Si/Al = 10)
7.0 ppm	dealuminated H-Y (Si/Al = 18)
7.9 ppm	H-ZSM-5 (Si/Al = 26)



H/D exchange between aromatic rings and protons of surface OH groups

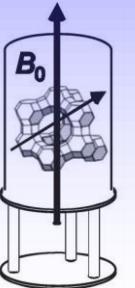
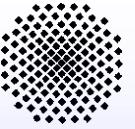
^1H VT/MAS NMR studies of deuterated aromatics on zeolites H_xNa-Y (Si/Al = 2.7), 75La_xNa-Y (Si/Al = 2.7), and H-ZSM-5 (Si/Al = 26)



correlation of activation energies E_A of H/D exchange and low-field shifts $\Delta\delta_{1\text{H}}$ upon adsorption CD₃CN:

catalyst	molecule	$E_A / \text{kJ mol}^{-1}$	$\Delta\delta_{1\text{H}} / \text{ppm}$
H _x Na-Y	benzene	76	
	ethylbenzene	41	
	toluene	32	
	p-xylene	27	
H _x Na-Y	benzene	76	5.1
La _x Na-Y	benzene	67	5.7
H-ZSM-5	benzene	46	7.9

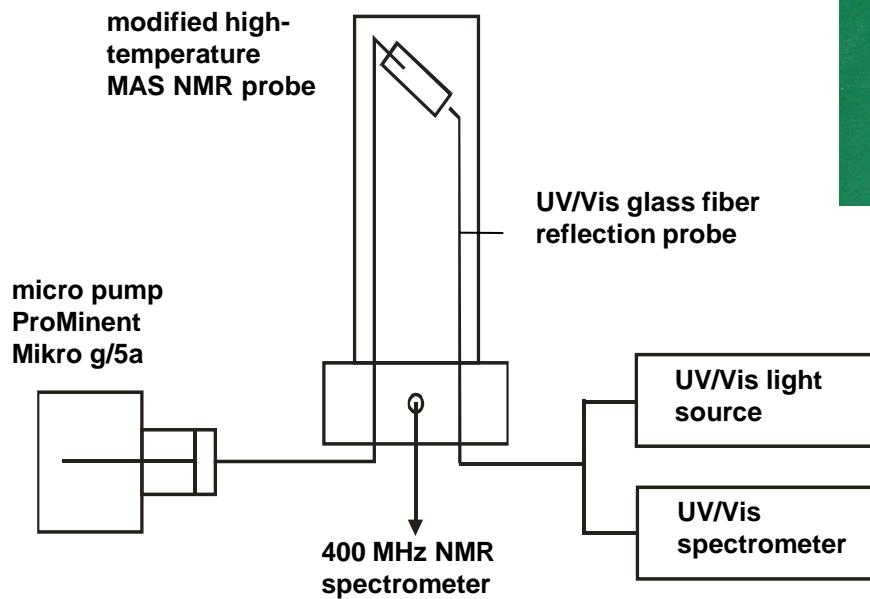




In situ solid-state NMR studies of the side-chain activation of alkylaromatics adsorbed on acidic zeolites

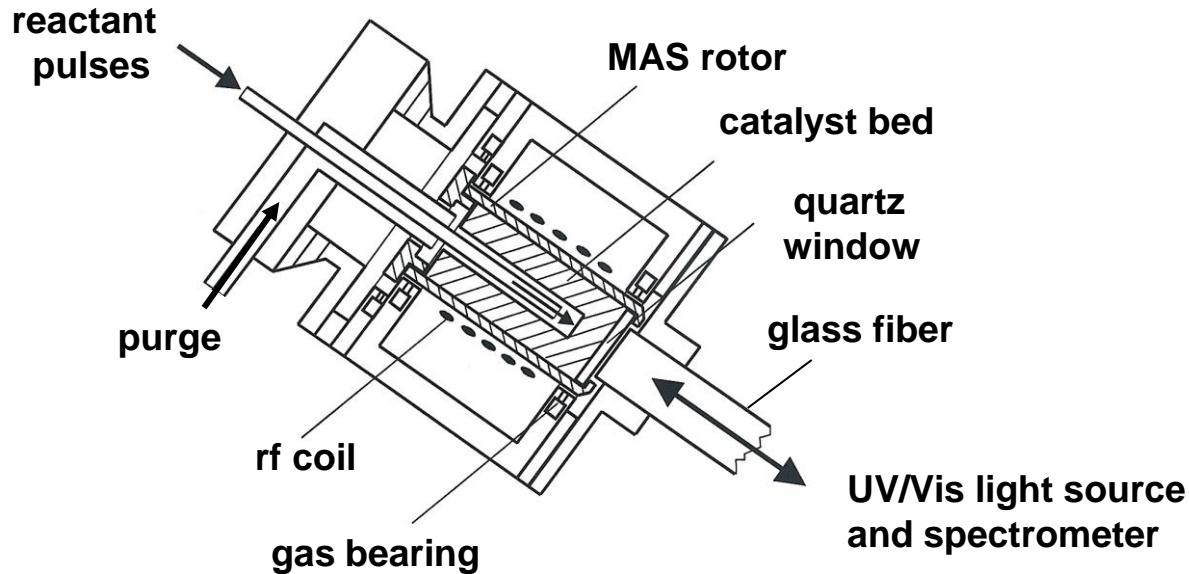
Pulsed-flow MAS NMR-UV/Vis spectroscopy

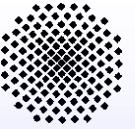
installation of the injection technique and
the glass fiber in the *in situ* MAS NMR probe



*Technique of *in situ* pulsed-flow MAS NMR-UV/Vis spectroscopy*

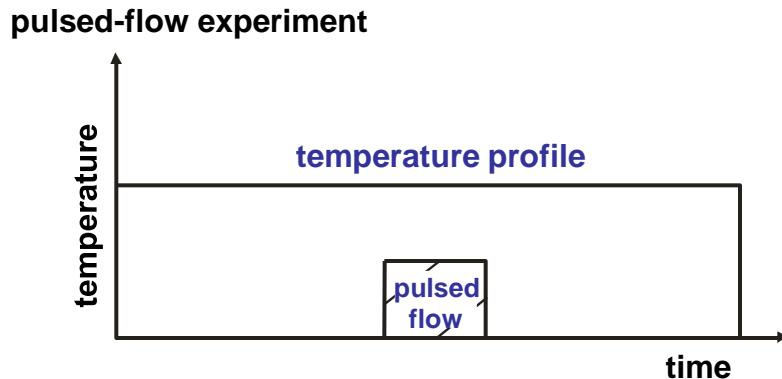
coupling of MAS NMR and UV/Vis spectroscopy by installation of a quartz fiber at the bottom of the MAS NMR stator





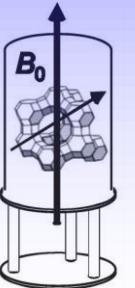
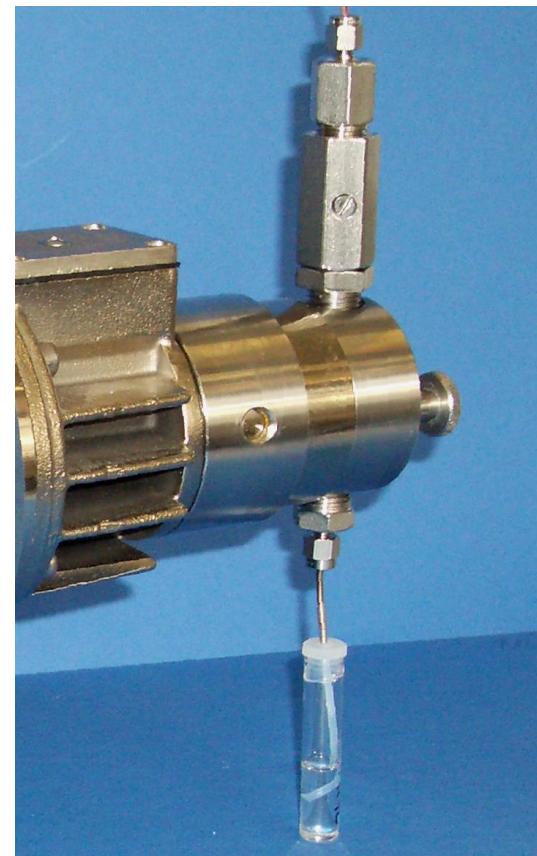
Pulsed-flow equipment

injection of liquid reactants into the spinning MAS NMR rotor *via* a micro-pulse pump



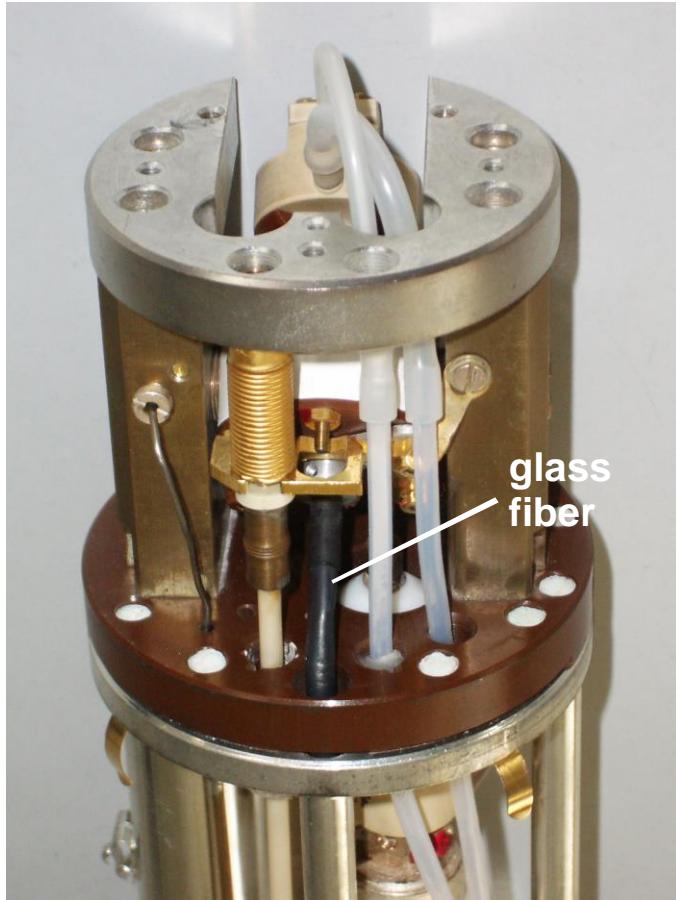
pulsed-flow experiments:

- study of the time dependence of the conversion of reactants
- study of the isotopic exchange of reactants at high temperatures with well-defined starting time



pump Mikro g/5 of Fa. ProMinent, Germany, for single pulses with volumes of 2 to 50 μ l

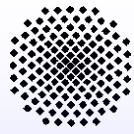
*Technique of *in situ* MAS NMR-UV/Vis spectroscopy*



7 mm flow Bruker MAS NMR probe equipped with a glass fiber (left) and UV/Vis light source and spectrometer of Avantes (bottom)



M. Hunger, Prog. Nucl. Magn. Reson. Spectrosc. 53 (2008) 105-127



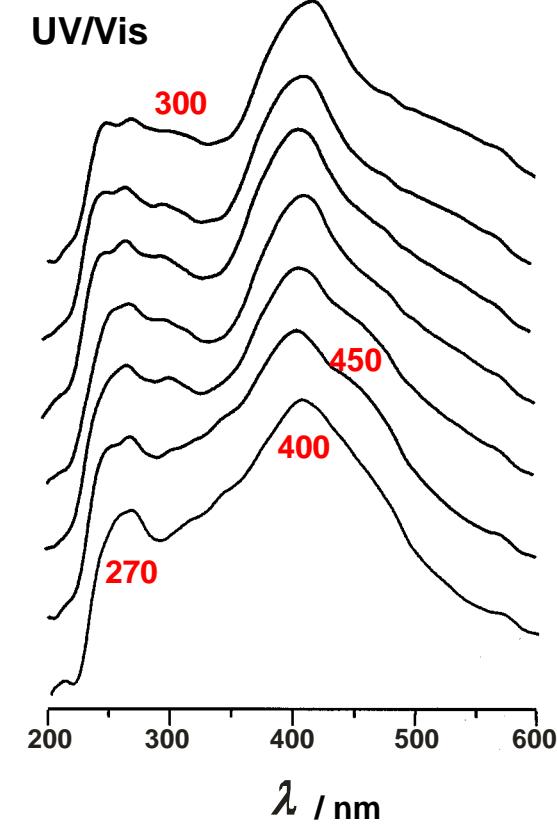
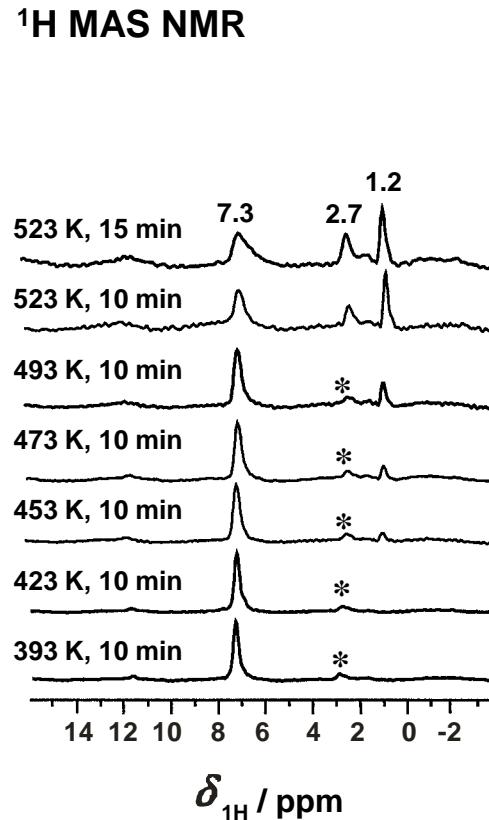
Study of the side-chain H/D exchange of ethylbenzene on dealuminated zeolite H-Y

¹H HT/MAS NMR pulsed-flow experiments:

- steamed zeolite deH-Y ($n_{\text{Si}}/n_{\text{Al}} = 5.4$)
- pulses of 7.8 mg ethyl- d_5 -benzene
- 32 scans per spectrum with repetition time of 10 s at 9.4 T
- sample spinning rate of ca. 2 kHz

message:

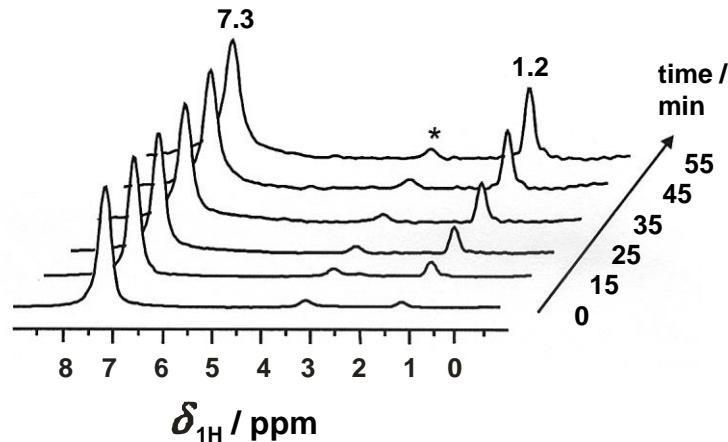
- regioselective H/D exchange at 443 to 463 K (¹H MAS NMR)
- different types of carbenium ions (UV/Vis)



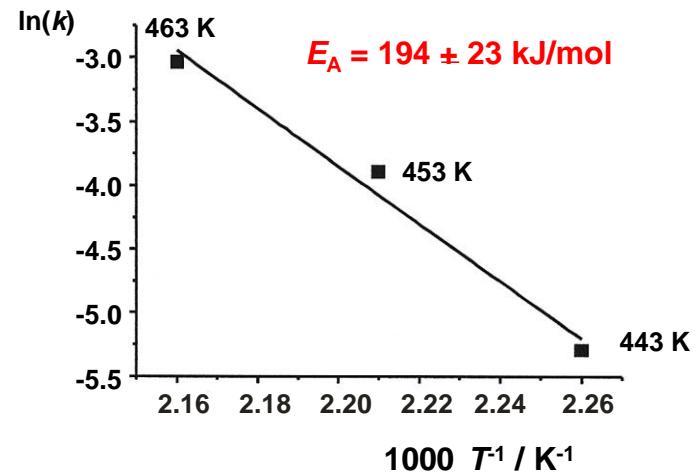
Study of the side-chain H/D exchange of ethylbenzene on dealuminated zeolite H-Y

in situ pulsed-flow ^1H MAS NMR study of the regioselective H/D exchange of the side-chain of $\text{C}_6\text{H}_5\text{CD}_2\text{CD}_3$ on dealuminated zeolite deH-Y (Si/Al = 5.4, 22 Al^{ex}/u.c, 10.9 SiOHAl /u.c)

^1H MAS NMR



Arrhenius plot



message:

- activation energy of the regioselective H/D exchange (194 kJ/mol) indicates that a hydride transfer reaction is the rate determining step

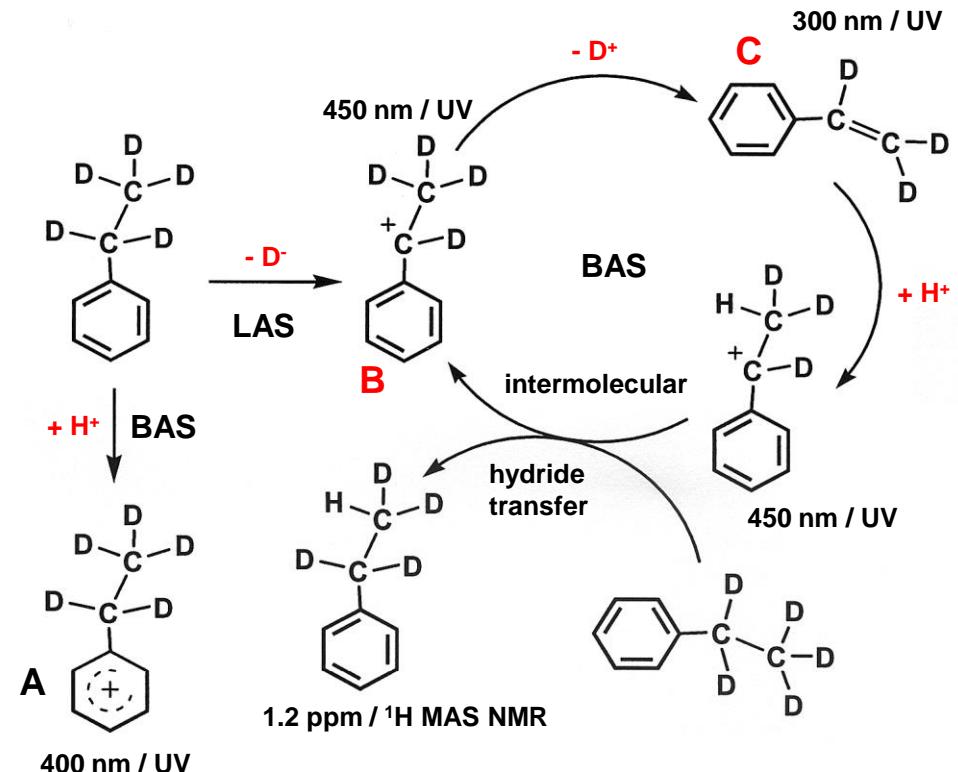
Mechanism of the regioselective side-chain H/D exchange of ethylbenzene on dealuminated zeolite H-Y

¹H MAS NMR results:

- selective H/D exchange of methyl groups (1.2 ppm)
- activation energy of 194 kJ/mol indicates hydride transfer

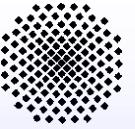
UV/Vis results:

- ethylcyclohexadienyl carbenium ions at BAS (400 nm), A
- sec-ethylphenyl carbenium ions at LAS (450 nm), B
- styrene at BAS (300 nm), C



BAS: Broensted acid site

LAS: Lewis acid site



Solid-state NMR studies of the heterogeneously catalyzed conversion of ethylbenzene on acidic zeolites

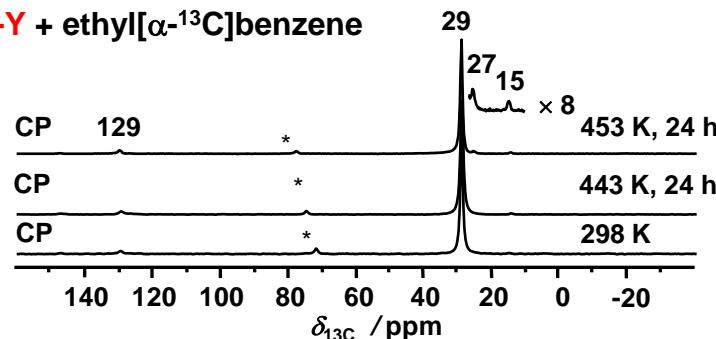


¹³C MAS NMR investigation of the ethylbenzene conversion on zeolites H-Y and Al_xNa-Y

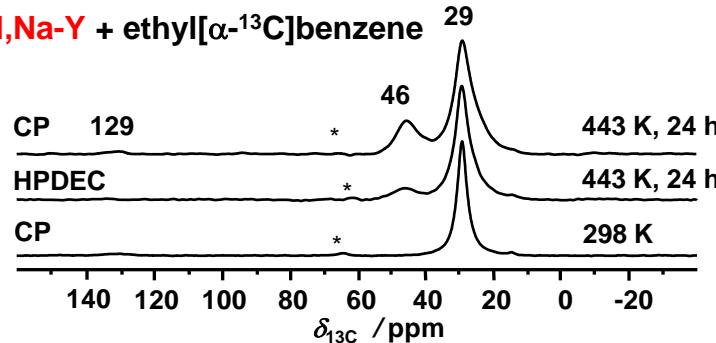
large-pore zeolite Y: 12-membered oxygen rings with diameter of 0.71 nm and supercages

¹³C MAS NMR

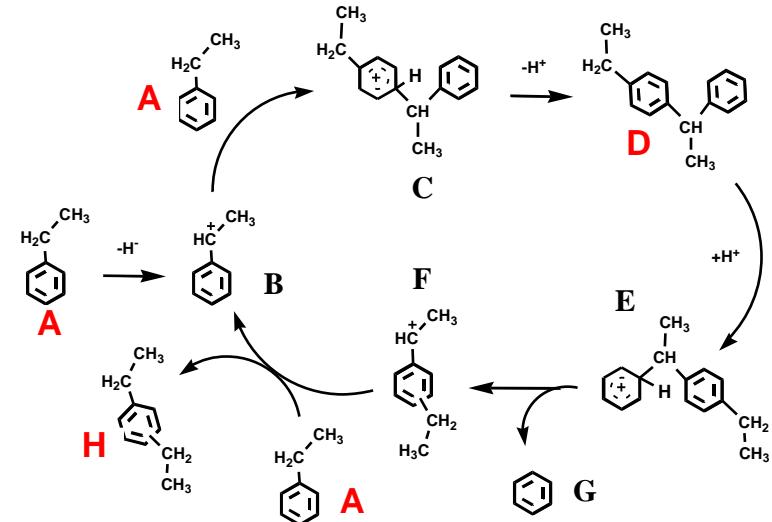
H-Y + ethyl[α -¹³C]benzene



Al_xNa-Y + ethyl[α -¹³C]benzene



reaction mechanism



assignment:

27 ppm
29 ppm

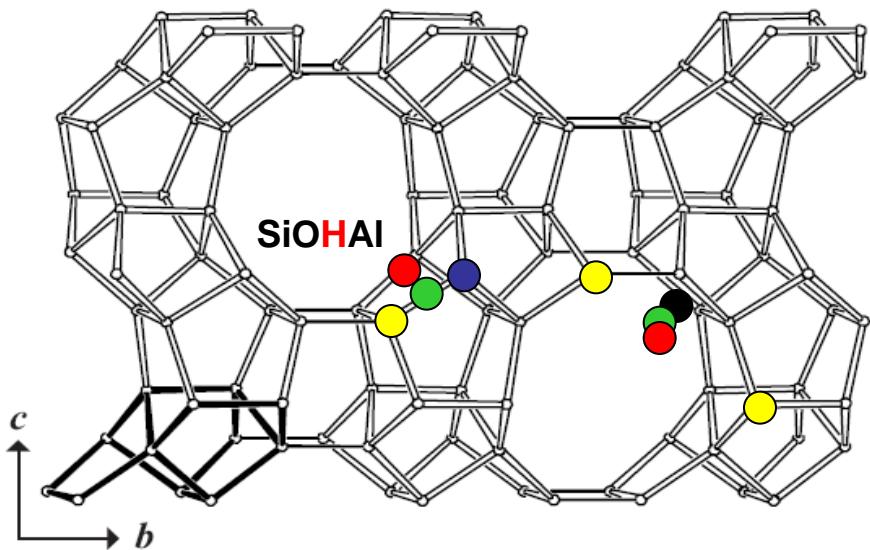
diethylbenzene (H)
ethylbenzene (A)

46 ppm
129 ppm

diphenylethane (D)
aromatic carbons

Structure of medium-pore zeolite H-ZSM-5

structure-type MFI



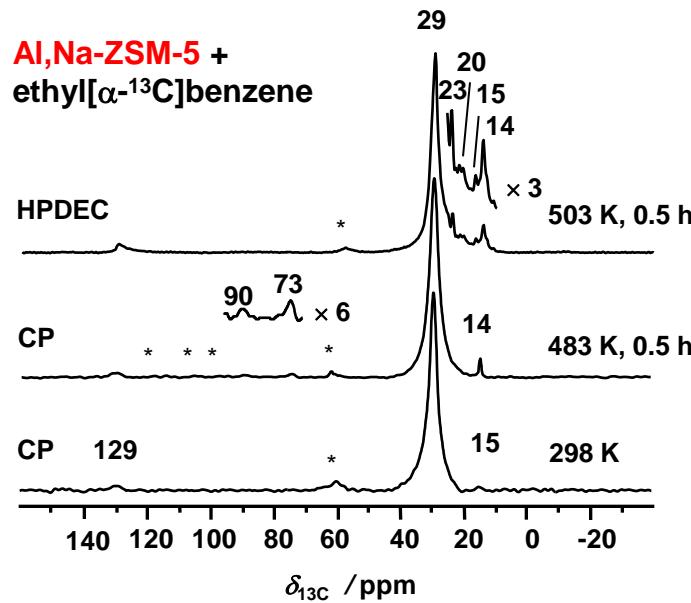
$\text{H}^+ \text{n}[\text{Al}_n \text{Si}_{96-n} \text{O}_{192}]$
crossing intersections at
interconnecting 10-ring
channels
[100] 0.51 nm x 0.55 nm
[010] 0.53 nm x 0.56 nm

- Al atom
- O atom
- extra-framework Cations (Na^+ , Al_3^+ etc.)
- Si atom
- H atom

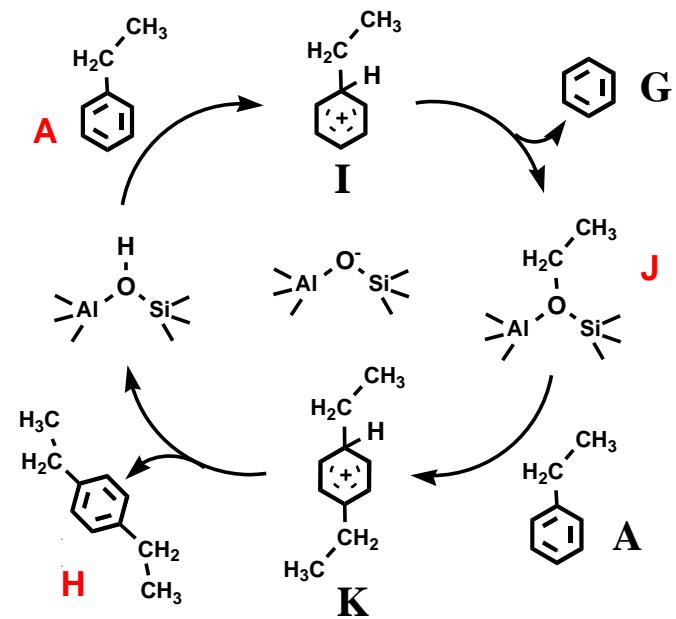


¹³C MAS NMR investigation of the ethylbenzene conversion on zeolite ZSM-5

¹³C MAS NMR



Reaction mechanism



assignment:

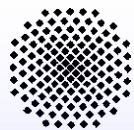
23 ppm
29 ppm

diethylbenzene (H)
ethylbenzene (A)

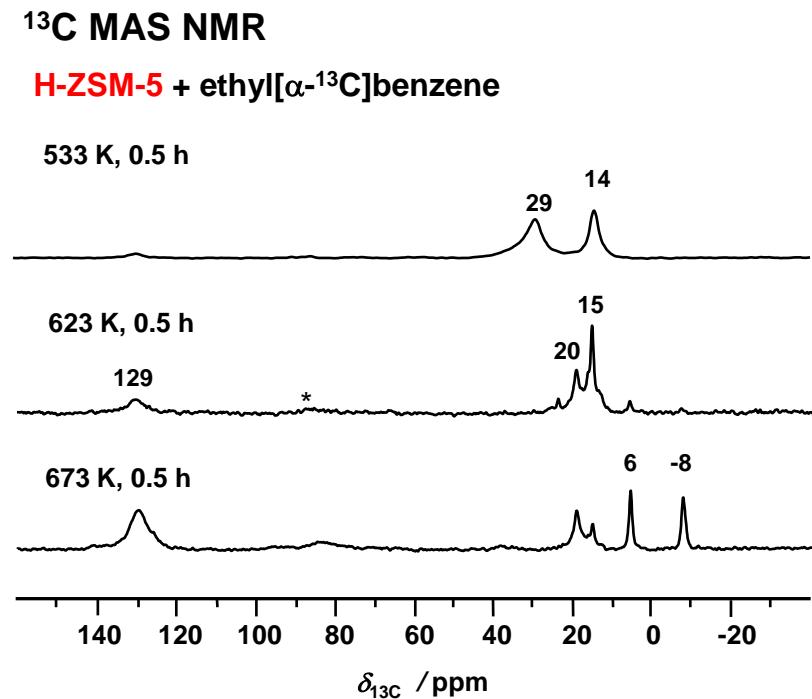
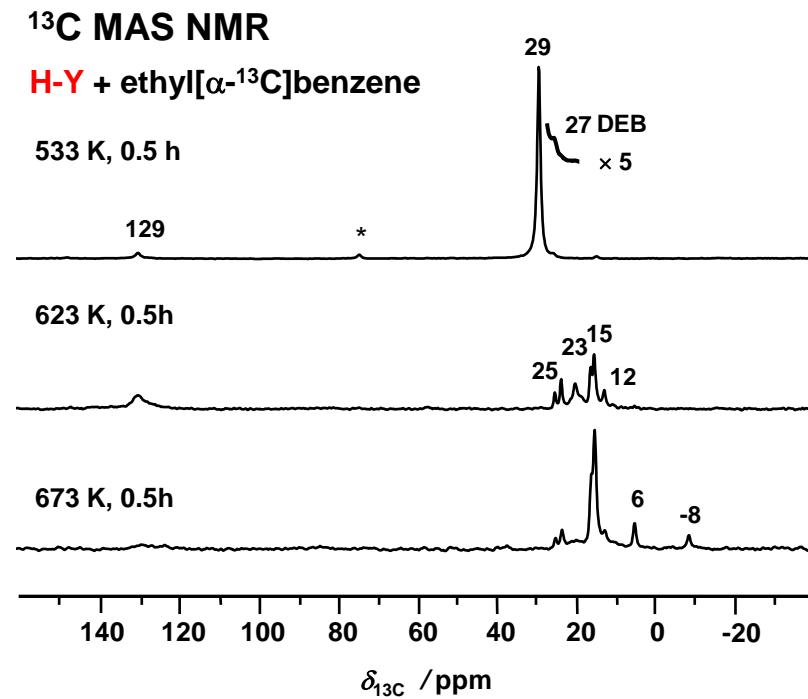
73 ppm
90 ppm
129 ppm

surface ¹³C-1-ethoxy groups (J)
oligomeric alkoxy groups
aromatic carbons





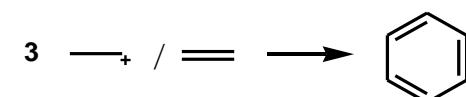
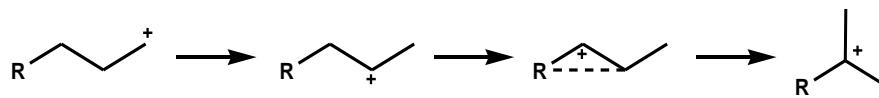
^{13}C MAS NMR investigation of the catalyst deactivation during ethylbenzene conversion

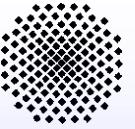


assignment:

-8 ppm	methane
6 ppm	ethane
14 ppm	methyl of alkoxy
15 ppm	propane
20 ppm	alkylated aromatics

23 ppm	butane
25 ppm	iso-alkanes
27 ppm	diethylbenzene
29 ppm	ethylbenzene
129 ppm	aromatic carbons





Summary

Protonation/proton exchange of alkylaromatics on acidic zeolite catalysts:

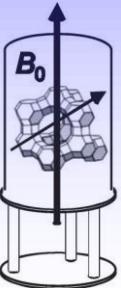
- H/D exchange at the rings of alkylaromatics occurs already at 328 to 358 K and depends on the nature of the alkyl groups (+I effect)
- in the presence of Lewis acid sites, a regioselective H/D exchange at the side-chain of ethylbenzene via hydride abstraction and hydride transfer occurs

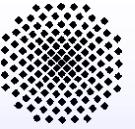
Reaction mechanisms on large- and medium-pore zeolites:

- ^{13}C MAS NMR signal at 46 ppm upon disproportionation of ethyl[α - ^{13}C]benzene on large-pore zeolite Y (supercages, 12-ring windows) supports a mechanism *via* diphenylethane.
- ^{13}C MAS NMR signal at 73 ppm upon disproportionation of ethyl[α - ^{13}C]benzene on medium-pore zeolite ZSM-5 (10-ring windows) supports a mechanism *via* dealkylation, ethoxy formation, and realkylation.

Experimental methods:

- pulsed-flow MAS NMR technique allows H/D exchange experiments at high temperatures with well-defined starting point.
- combination of *in situ* MAS NMR and *in situ* UV/Vis spectroscopy in one probe gives complementary information on the systems under study.





Thanks to

studies:

**Jun Huang
Yijiao Jiang
Jörg Frey
Arne Bressel
Reddy Marthala
Wei Wang
Yean Sang Ooi**

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gemeinschaft

Fonds der Chemischen
Industrie

Volkswagen Foundation**

