

Solid-State NMR as an Analytical Tool for the Development of Catalyst Systems

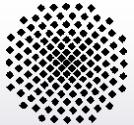
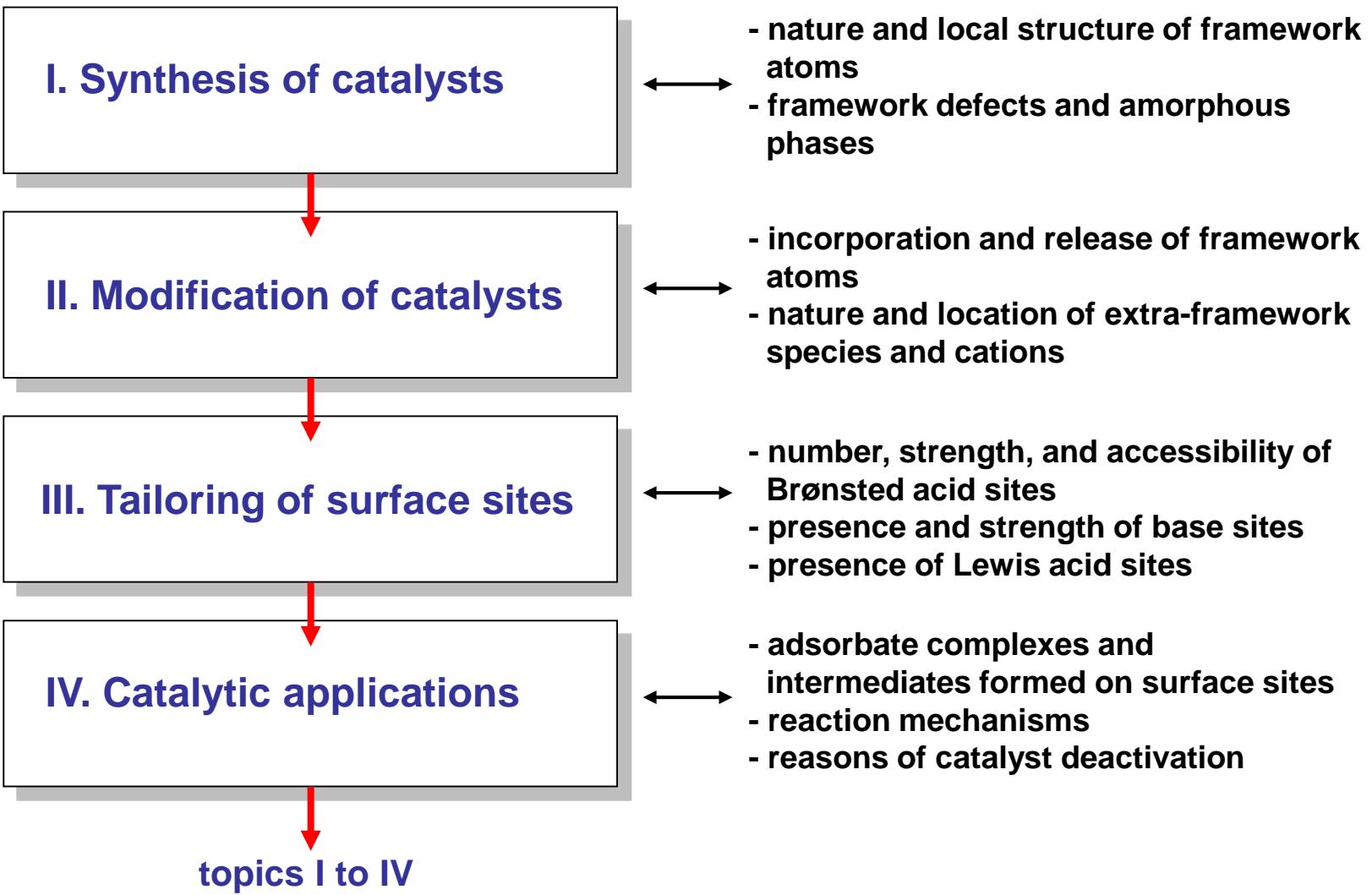
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**Institute of Chemical Technology
University of Stuttgart, Germany**

**43rd Polish Annual Conference on Catalysis
Cracow, Poland, March 16 to 18, 2011**



Solid-state NMR of solid catalysts



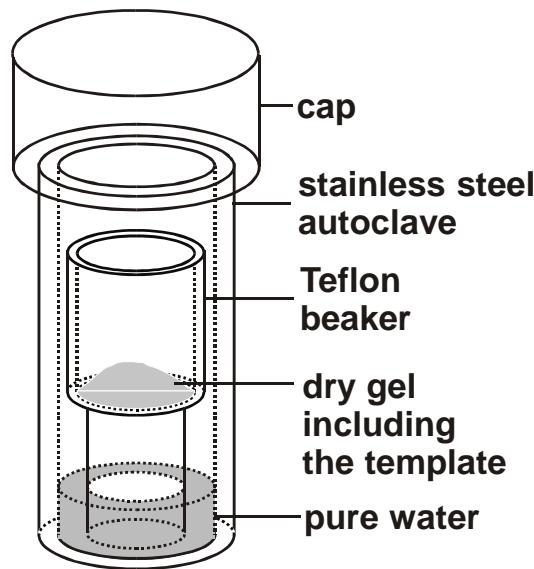
I. Synthesis of catalysts



I. Synthesis of catalysts

steam-assisted dry-gel conversion (SAC) for the synthesis of zeolites

autoclave volume: 110 cm³
Teflon beaker: 14.5 cm³



molar compositions of the dry gels:

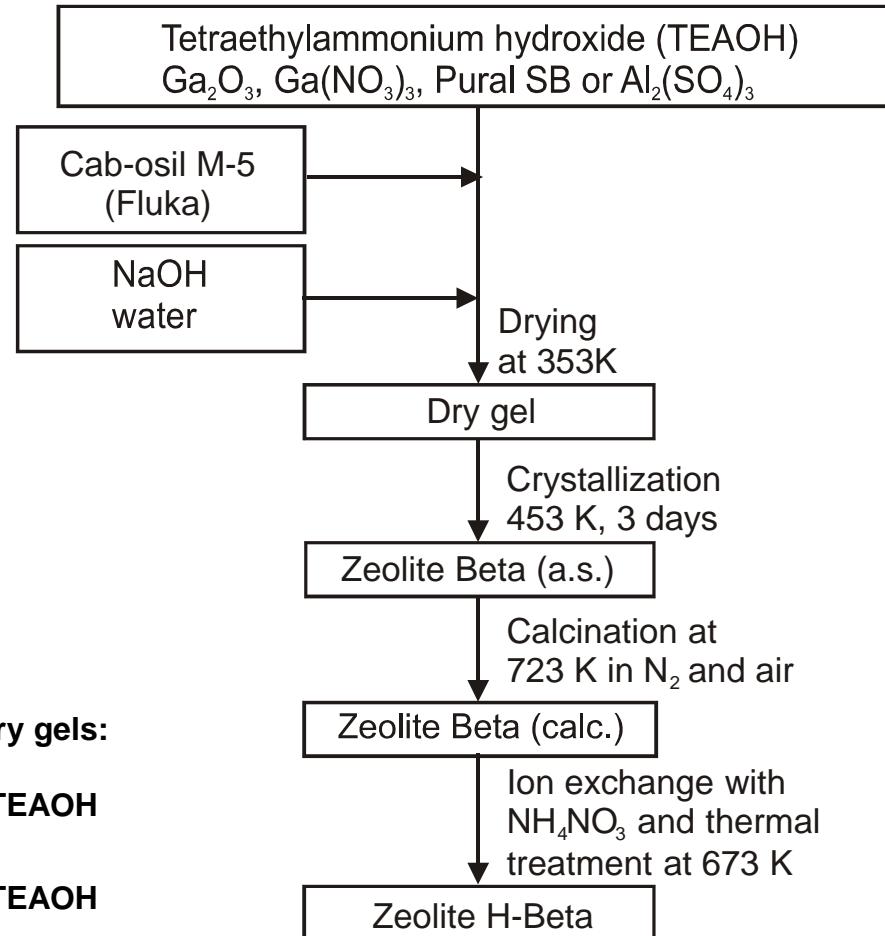
17.0 – 76.1 SiO₂ : Ga₂O₃:

0.5-2.2 Na₂O : 6.2-27.9 TEAOH

25.2 – 68.0 SiO₂ : Al₂O₃:

0.7-2.0 Na₂O : 9.3-25.2 TEAOH

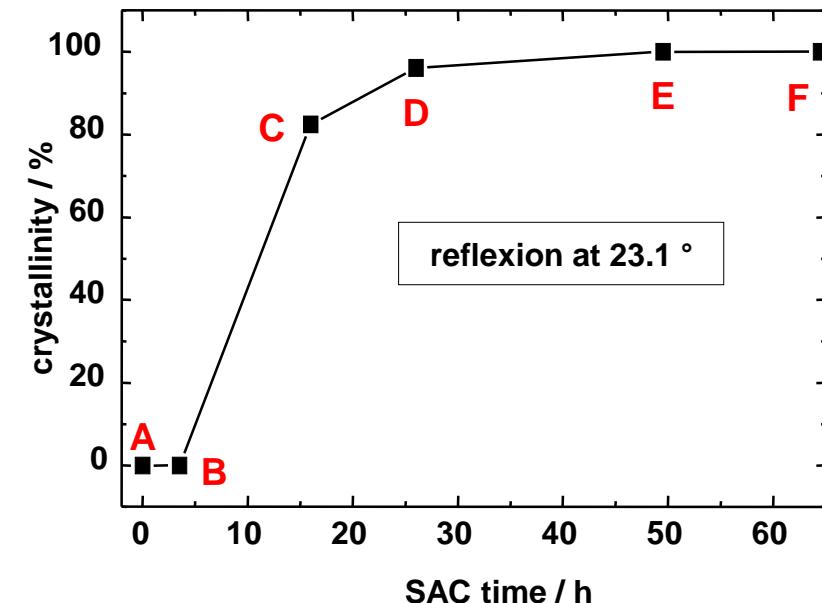
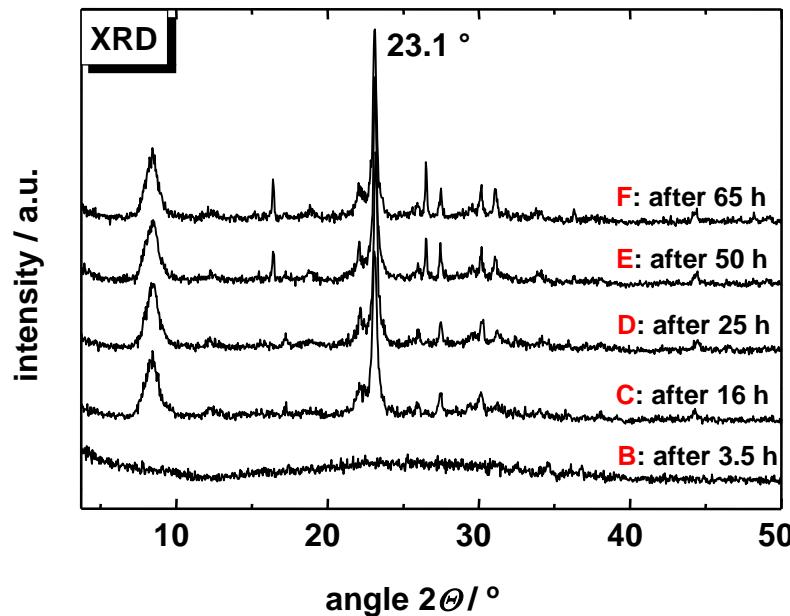
zeolite [Al]Beta and [Ga]Beta



I. Synthesis of catalysts

synthesis of [Ga]Beta ($n_{\text{Si}}/n_{\text{Ga}} = 8.5$) by steam-assisted dry-gel conversion (SAC)

powder X-ray diffractograms and crystallinity as a function of the dry-gel conversion time



sample A:
samples B to F:

dry gel taken before conversion
materials taken after conversion for 3.5 to 65 h

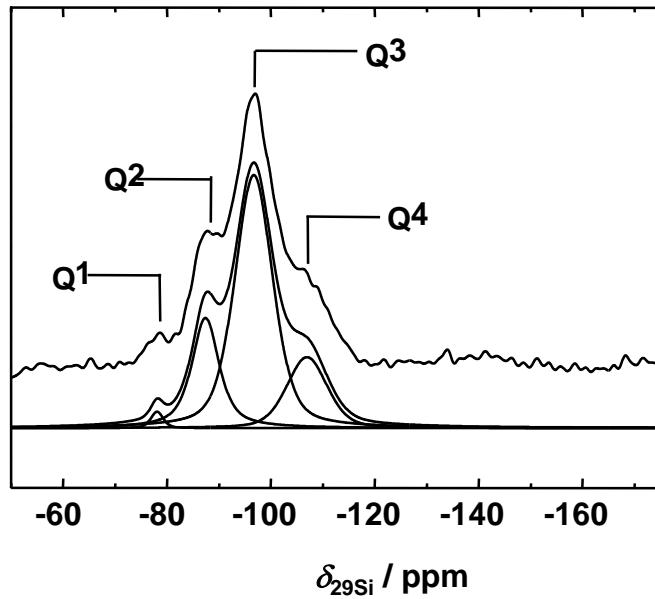


I. Synthesis of catalysts

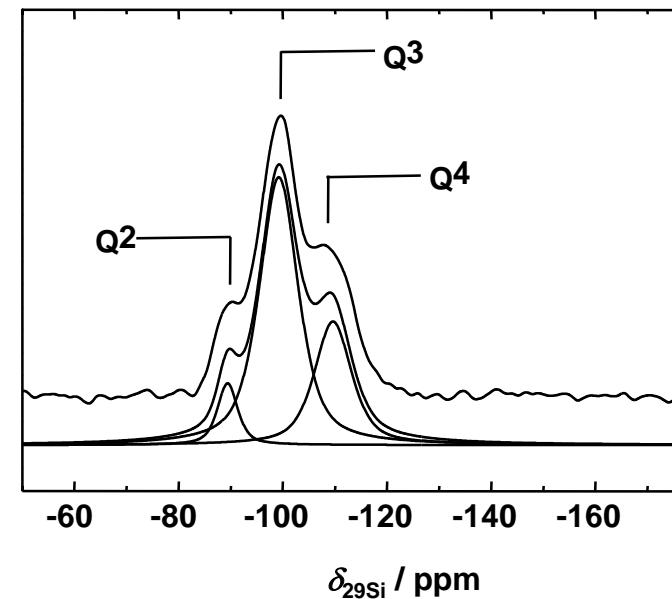
synthesis of [Ga]Beta ($n_{\text{Si}}/n_{\text{Ga}} = 8.5$) by steam-assisted dry-gel conversion (SAC)

^{29}Si MAS NMR spectra recorded after different SAC times

A: fresh dry-gel particles (0 h)



B: SAC time of 3.5 h



Q¹: silicon with one Si-O-Si bond, Si(1Si,3OH), at ca. -78 ppm

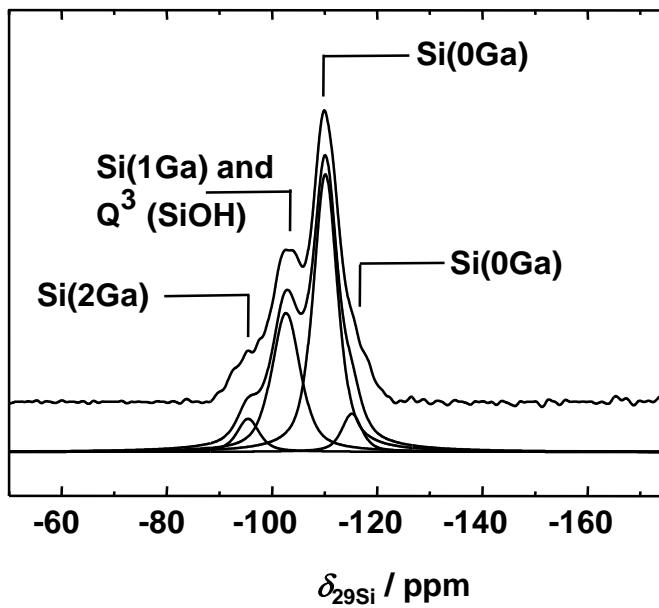
Q⁴: silicon with four Si-O-Si bonds, Si(4Si), at ca. -107 ppm

I. Synthesis of catalysts

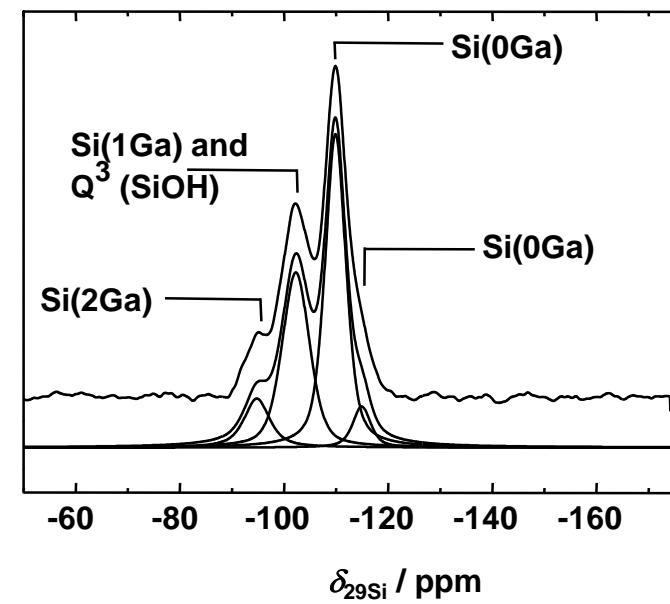
synthesis of [Ga]Beta ($n_{\text{Si}}/n_{\text{Ga}} = 8.5$) by steam-assisted dry-gel conversion (SAC)

^{29}Si MAS NMR spectra recorded after different SAC times

C: SAC time of 16 h



F: SAC time of 65 h



Si(1Ga): framework silicon with one Si-O-Ga and three Si-O-Si bonds, Si(3Si,1Ga), at -101 ppm is overlapped by the Q³ signal, Si(3Si,1OH), at ca. -103 ppm

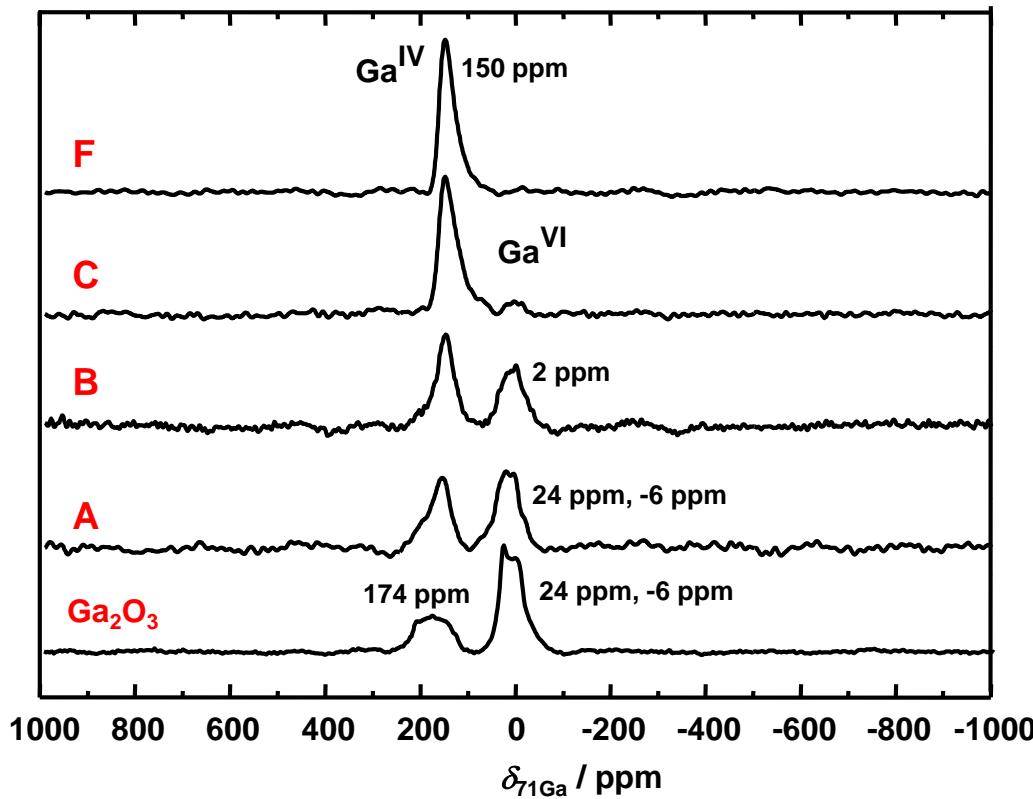
Si(2Ga): framework silicon with two Si-O-Ga and two Si-O-Si bonds, Si(2Si,2Ga), at -95 ppm



I. Synthesis of catalysts

synthesis of [Ga]Beta ($n_{\text{Si}}/n_{\text{Ga}} = 8.5$) by steam-assisted dry-gel conversion (SAC)

^{71}Ga MAS NMR spectra ($B_0 = 17.6$ T) recorded after different SAC times



gallium coordination:

| $\text{Ga}^{\text{IV}} / \%$ | $\text{Ga}^{\text{VI}} / \%$ |
|------------------------------|------------------------------|
| 100 | 0 |
| 93 | 7 |
| 58 | 42 |
| 45 | 55 |
| 34 | 66 |

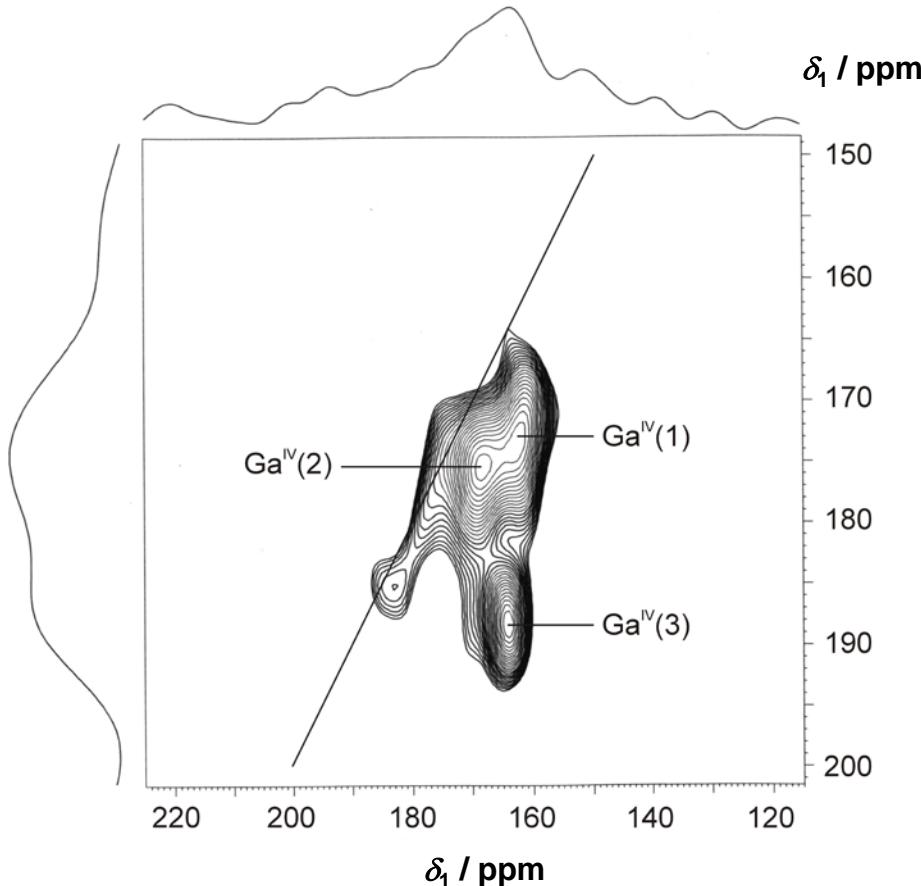


complete incorporation of gallium atoms into tetrahedral sites for long SAC times

I. Synthesis of catalysts

synthesis of [Ga]Beta ($n_{\text{Si}}/n_{\text{Ga}} = 8.5$) by steam-assisted dry-gel conversion (SAC)

two-dimensional ^{71}Ga MQMAS NMR spectroscopy ($B_0 = 11.8$ T) of [Ga]Beta sample F (65 h)



$\text{Ga}^{\text{IV}}(1, 2)$:
framework gallium species,
 $\text{SOQE} = 2.2$ and 1.8 MHz,
 $\delta_{\text{iso}} = 172$ and 168 ppm

$\text{Ga}^{\text{IV}}(3)$:
extra-framework gallium
species at defect sites or in
an amorphous phase,
 $\text{SOQE} = 4.7$ MHz,
 $\delta_{\text{iso}} = 176$ ppm

I. Synthesis of catalysts

synthesis of flame-derived silica-alumina with different aluminum contents

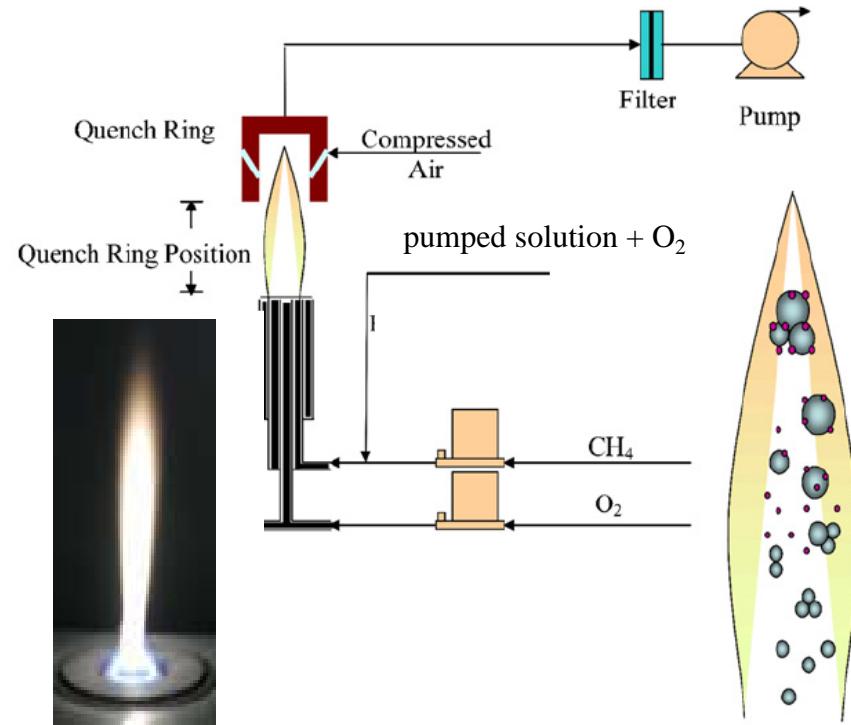
preparation of flame-made silica-alumina (SA) catalysts:

dissolving aluminum(III)
acetylacetone and tetraethoxysilane
acetic acid grade in a 1:1 (vol%)
mixture of acetic acid and methanol

this solution was pumped through a
capillary with 5 ml/min and nebulized
with 5 l/min O₂

the spray was ignited by a methane/
oxygen flame (1.5/0.9 L/min) resulting
in an approximately 6 cm long flame

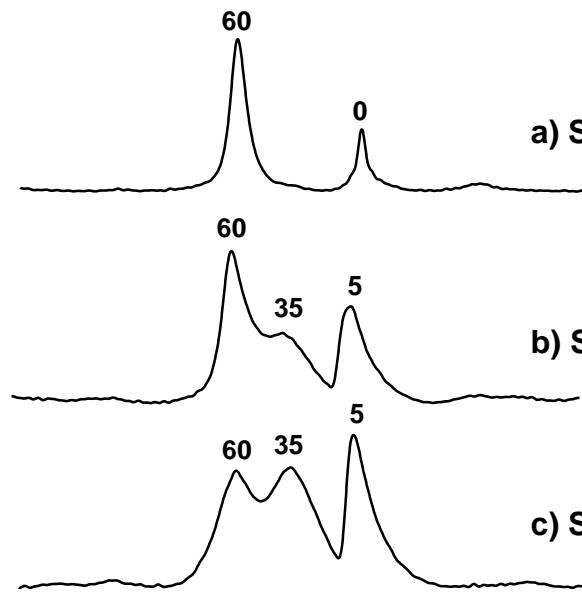
particles (ca. 20 nm) were collected on
a cooled Whatman GF6 filter



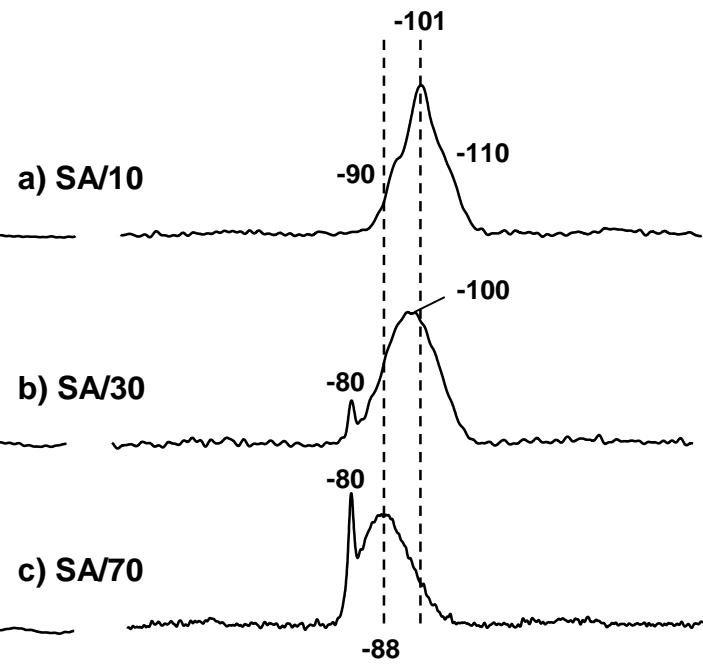
I. Synthesis of catalysts

synthesis of flame-derived silica-alumina with different aluminum contents

^{27}Al MAS NMR



^{29}Si MAS NMR



Q^3 silicon species:

$\text{Si}(3\text{Si},\text{OH})$
+ $\text{Si}(2\text{Si},1\text{Al},\text{OH})$

+ $\text{Si}(1\text{Si},2\text{Al},\text{OH})$

+ $\text{Si}(3\text{Al},\text{OH})$

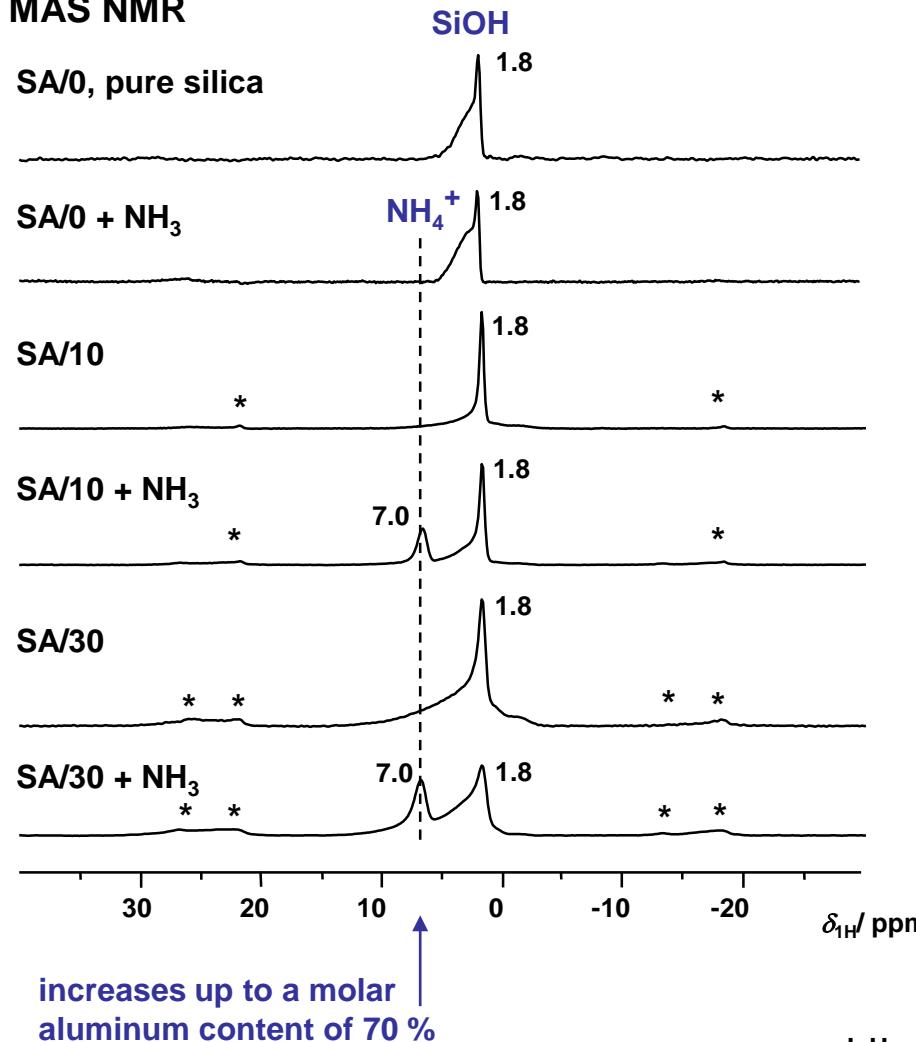


formation of andalusite phases (Al_2SiO_5) with $\delta_{^{29}\text{Si}} = -79.8 \text{ ppm}$ (M. Mägi et al., J. Phys. Chem. 88 (1984) 1518) and octahedrally ($\delta_{^{27}\text{Al}} = 5 \text{ ppm}$) as well as pentacoordinated aluminum atoms ($\delta_{^{27}\text{Al}} = 35 \text{ ppm}$)

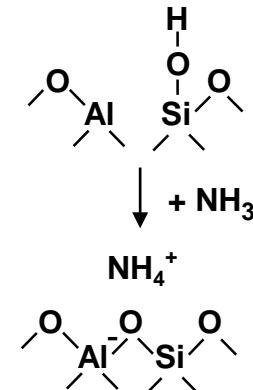
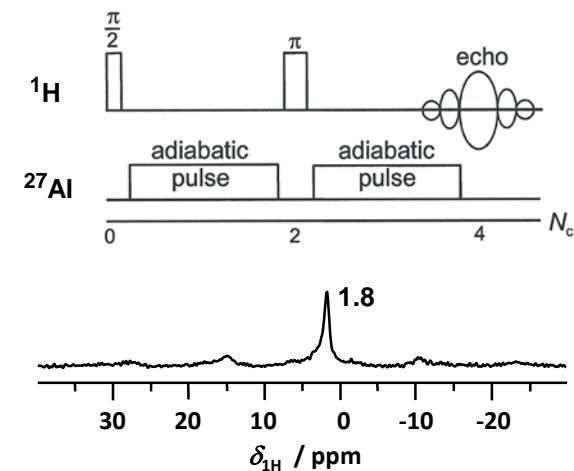
I. Synthesis of catalysts

synthesis of flame-derived silica-alumina with different aluminum contents

^1H MAS NMR



$^1\text{H}/^{27}\text{Al}$ TRAPDOR MAS NMR of SA/70



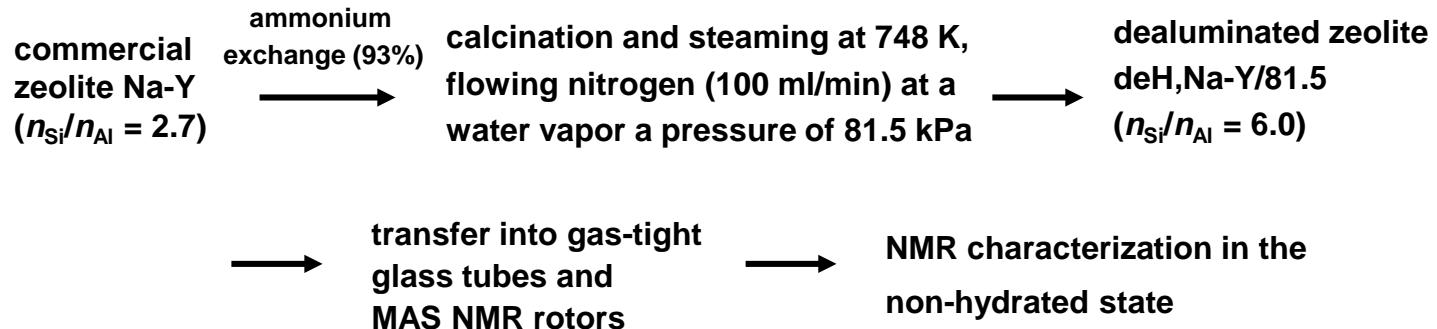
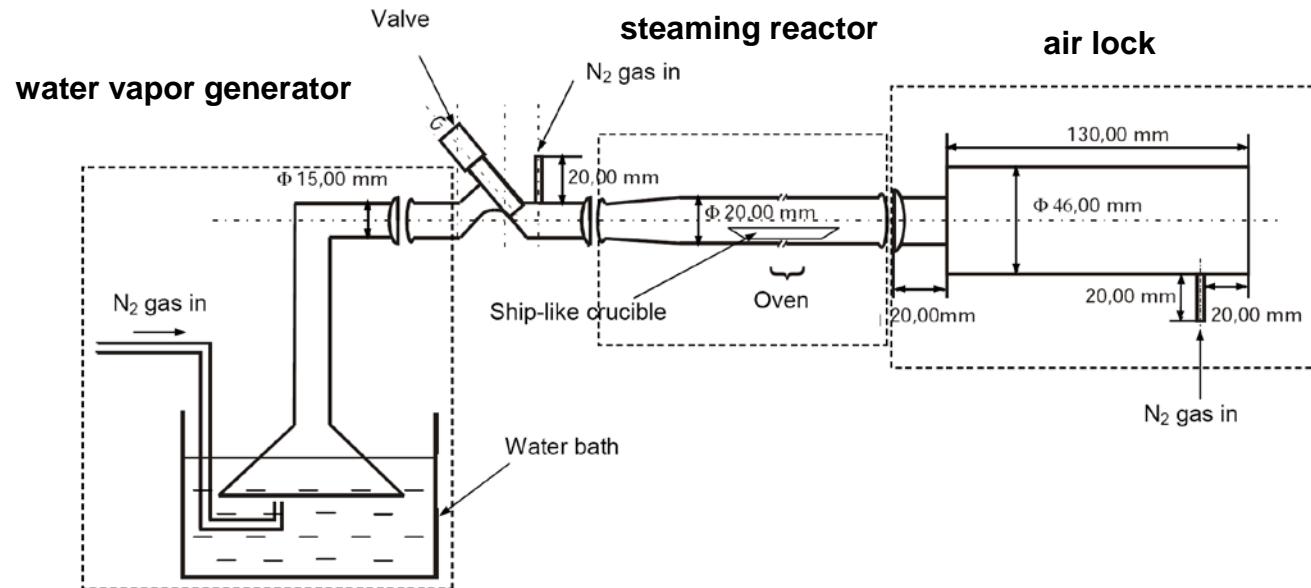
II. Modification of catalysts



II. Modification of catalysts

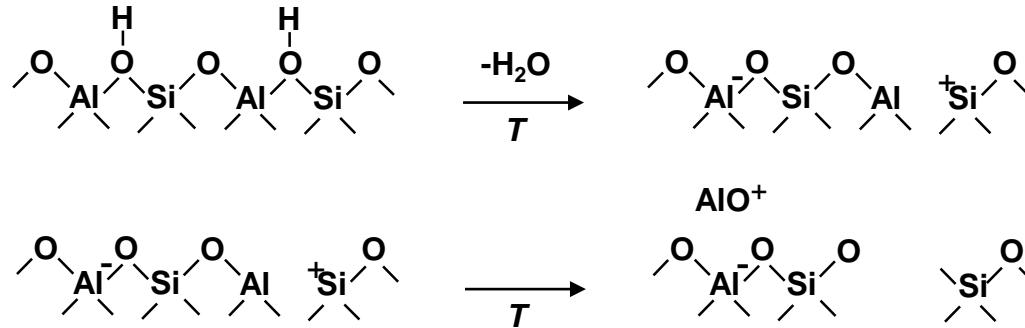
dealumination of zeolite H,Na-Y by steaming

materials and steaming procedure:

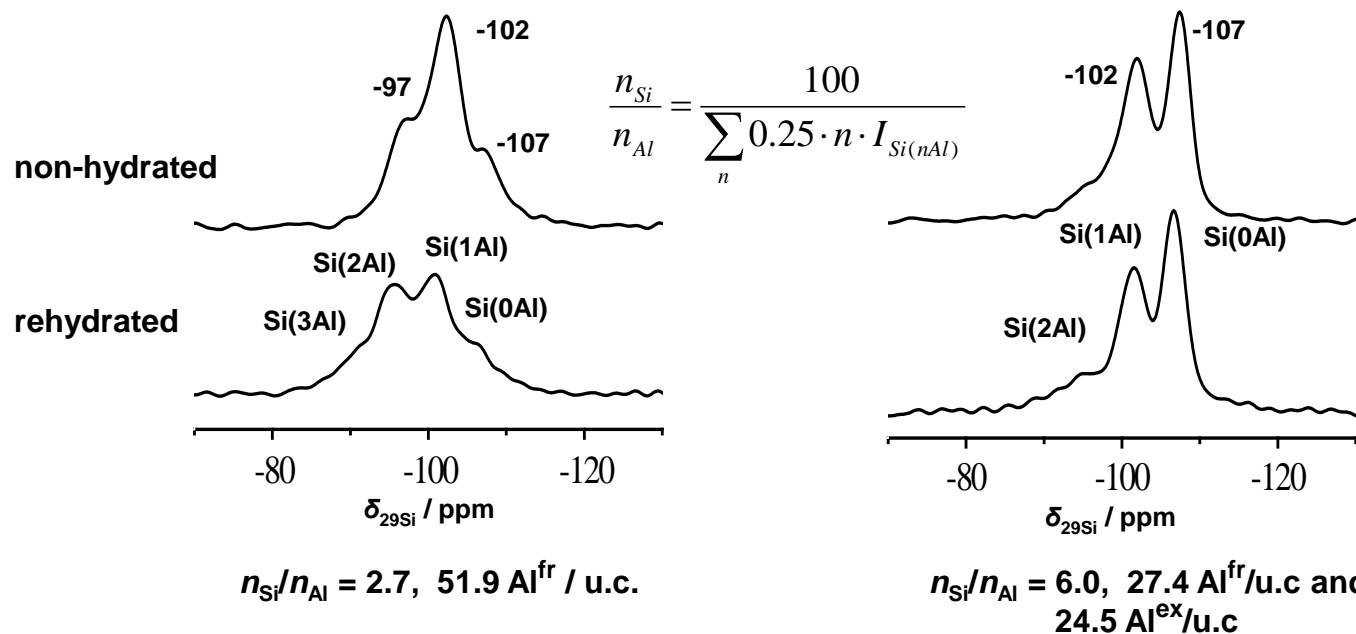


II. Modification of catalysts

dealumination of zeolite H,Na-Y by steaming



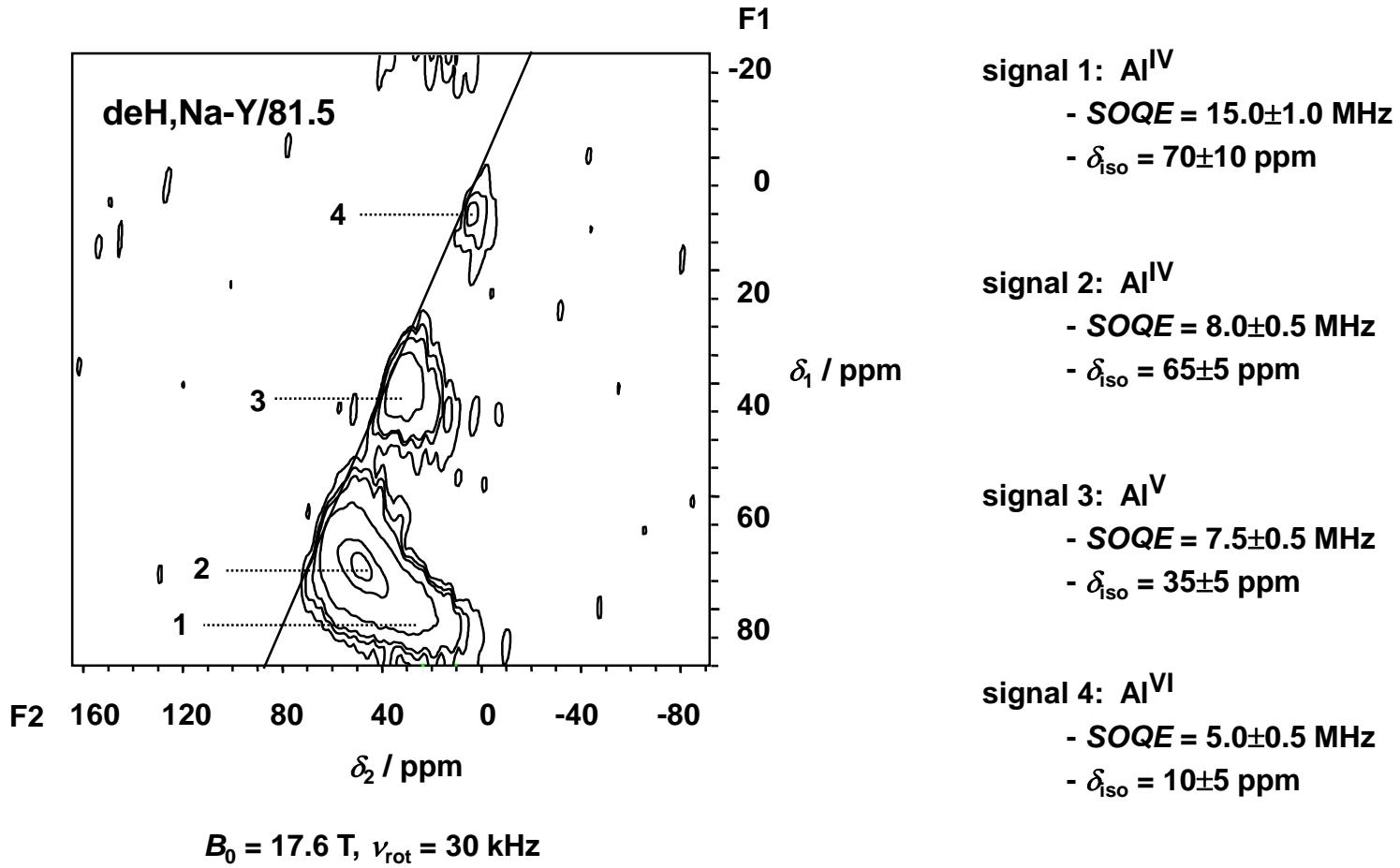
^{29}Si MAS NMR spectroscopy of zeolites H,Na-Y (left) and deH,Na-Y/81.5 (right)



II. Modification of catalysts

dealumination of zeolite H,Na-Y by steaming

^{27}Al MQMAS NMR spectroscopy of non-hydrated zeolite deH,Na-Y/81.5

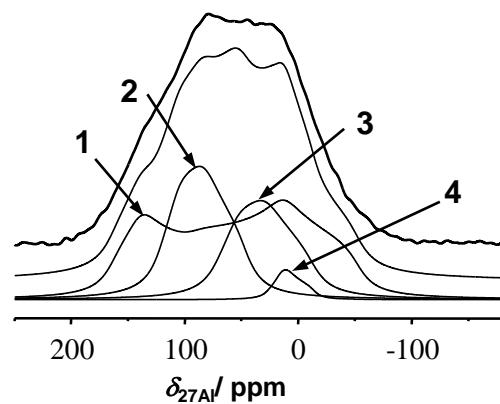


II. Modification of catalysts

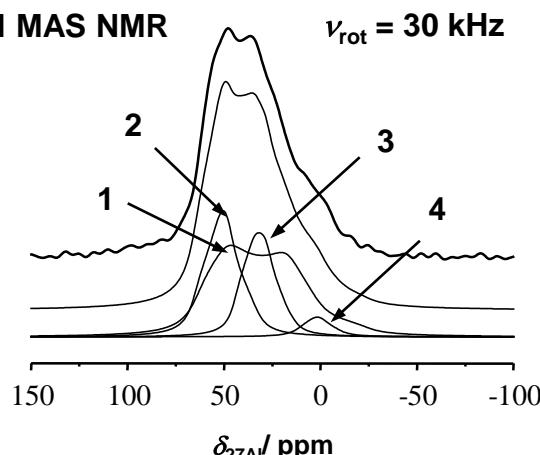
dealumination of zeolite H,Na-Y by steaming

^{27}Al solid-state NMR spectroscopy of zeolite deH,Na-Y/81.5 at $B_0 = 17.6\text{ T}$

^{27}Al spin-echo NMR



^{27}Al MAS NMR



| Signals | 1 | 2 | 3 | 4 |
|-----------------------------|---|--|-----------------------------------|------------------------------------|
| Assignments of Al species | $\text{Al}^{\text{IV}}/\text{H}^+$ $\text{Al}^{\text{IV}}/\text{Al}^{\text{V,x+}}$ | $\text{Al}^{\text{IV}}/\text{Na}^+$ cluster Al^{IV} | $\text{Al}^{\text{V,x+}}$ cat. | cluster Al^{VI} |
| δ_{iso} / ppm | 70 ± 10 | 65 ± 5 | 35 ± 5 | 10 ± 5 |
| C_{QCC} / MHz | 15.0 ± 1.0 | 8.0 ± 0.5 | 7.5 ± 0.5 | 5.0 ± 0.5 |
| η_Q | 0.3 | 0.8 | 0.7 | 0.7 |
| I in % | 48 (27+21) | 27 (7+20) | 21 | 4 |

extra-framework
 Al cations ($\text{Al}^{\text{V,x+}}$)

extra-framework
 Al_2O_3 clusters

$10.9\text{ Al}^{\text{V,x+}}/\text{u.c.}$

$12.5\text{ Al}^{\text{cl}}/\text{u.c.}$

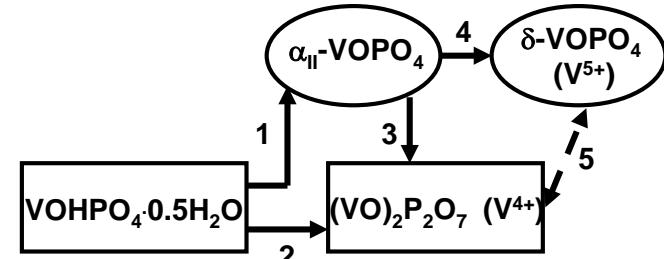
in comparison with $24.5\text{ Al}^{\text{ex}}/\text{u.c.}$ determined by ^{29}Si MAS NMR

II. Modification of catalysts

supporting of VPO catalysts on mesoporous SBA-15 materials

procedure of X.-K. Li et al., J. Catal. 238 (2006) 232:

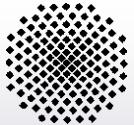
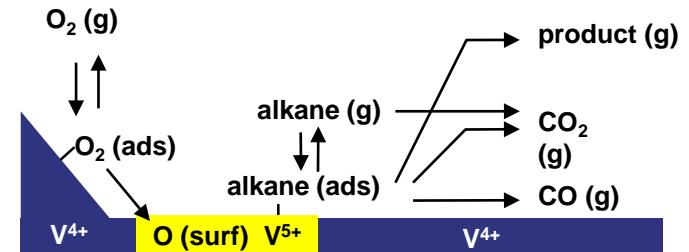
- siliceous SBA-15 is added to isobutyl/benzyl alcohols (1 : 1) with V_2O_5 , PEG 6.000 and H_3PO_4
- VPO loadings of 20 to 60 wt.%
- activation in a flow of 1.5 % n-butane, 17.5 % O_2 and balance N_2 (100 ml/min) at 673 K for 15 h



- 1: oxydehydration
- 2: topotactic transformation
- 3: reduction
- 4: isovalent transformation
- 5: reduction/oxidation

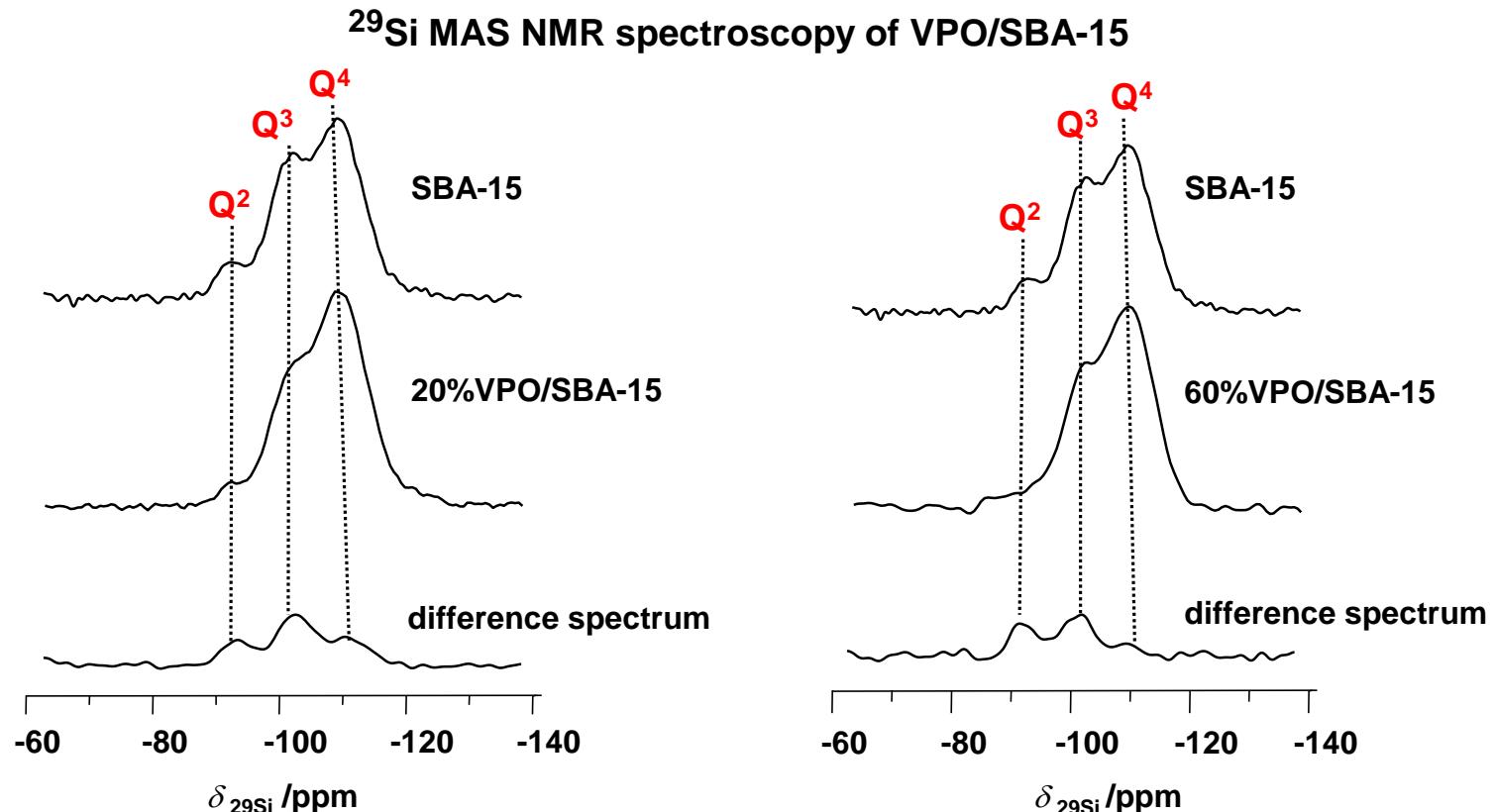
ICP-AES and nitrogen adsorption:

| Materials | P / V | BET surface m ² / g | Pore volume cm ³ / g |
|---------------|-------|-----------------------------------|---------------------------------------|
| SBA-15 | - | 1164 | 1.25 |
| 20%VPO/SBA-15 | 1.09 | 662 | 0.80 |
| 60%VPO/SBA-15 | 1.04 | 456 | 0.54 |



II. Modification of catalysts

supporting of VPO catalysts on mesoporous SBA-15 materials



Q^2 : silicon with one Si-O-Si bond, $\text{Si}(2\text{Si},2\text{OH})$, at ca. -93 ppm

⋮

Q^4 : silicon with four Si-O-Si bonds, $\text{Si}(4\text{Si})$, at ca. -110 ppm

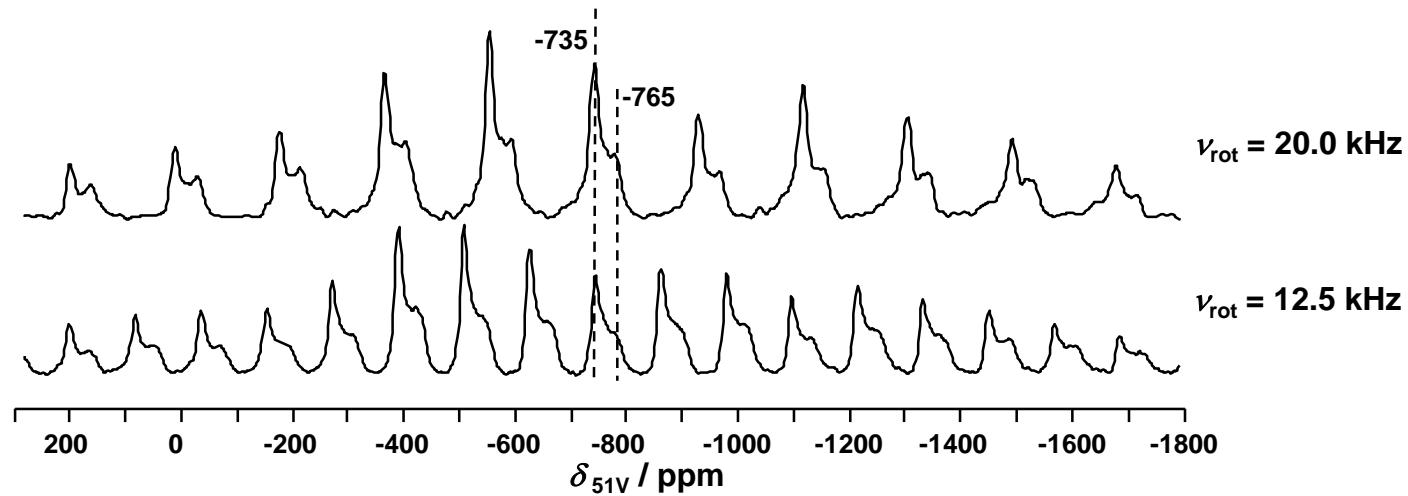
VPO compounds cover the silanol groups of the internal mesoporous surface of the SBA-15 support



II. Modification of catalysts

supporting of VPO catalysts on mesoporous SBA-15 materials

^{51}V MAS NMR spectroscopy of 60%VPO/SBA-15 after activation



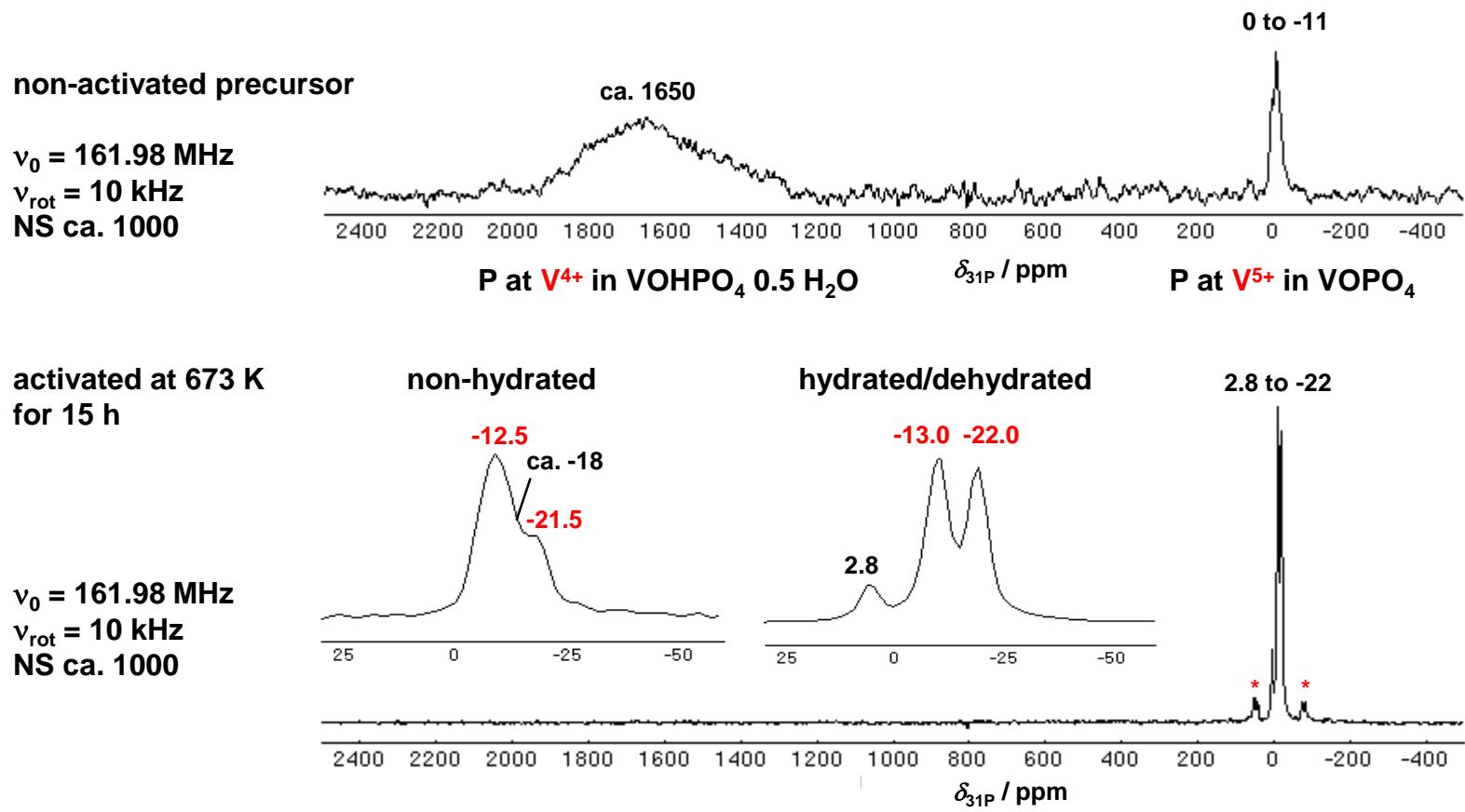
| Materials | δ_{iso} / ppm | $\Delta\delta_{\text{cs}}$ / ppm | η_{cs} | C_Q / MHz | η_Q |
|---------------------------------------|-----------------------------|----------------------------------|--------------------|-------------|----------|
| 60%VPO/SBA-15 | -735 | 900 | 0.10 | 2.00 | 0.60 |
| | -765 | 950 | 0.10 | 1.90 | 0.60 |
| $\alpha_{\parallel}\text{-VOPO}_4$ *) | -755 | 992 | 0.08 | 0.63 | 0.09 |
| $\beta\text{-VOPO}_4$ *) | -735 | 818 | 0.05 | 1.45 | 0.44 |

*) R. Siegel et al., Mag. Res. Chem. 42 (2004) 1022.
O.B. Lapina et al., Prog. Nucl. Magn. Reson. Spectrosc. 53 (2008) 128.

II. Modification of catalysts

supporting of VPO catalysts on mesoporous SBA-15 materials

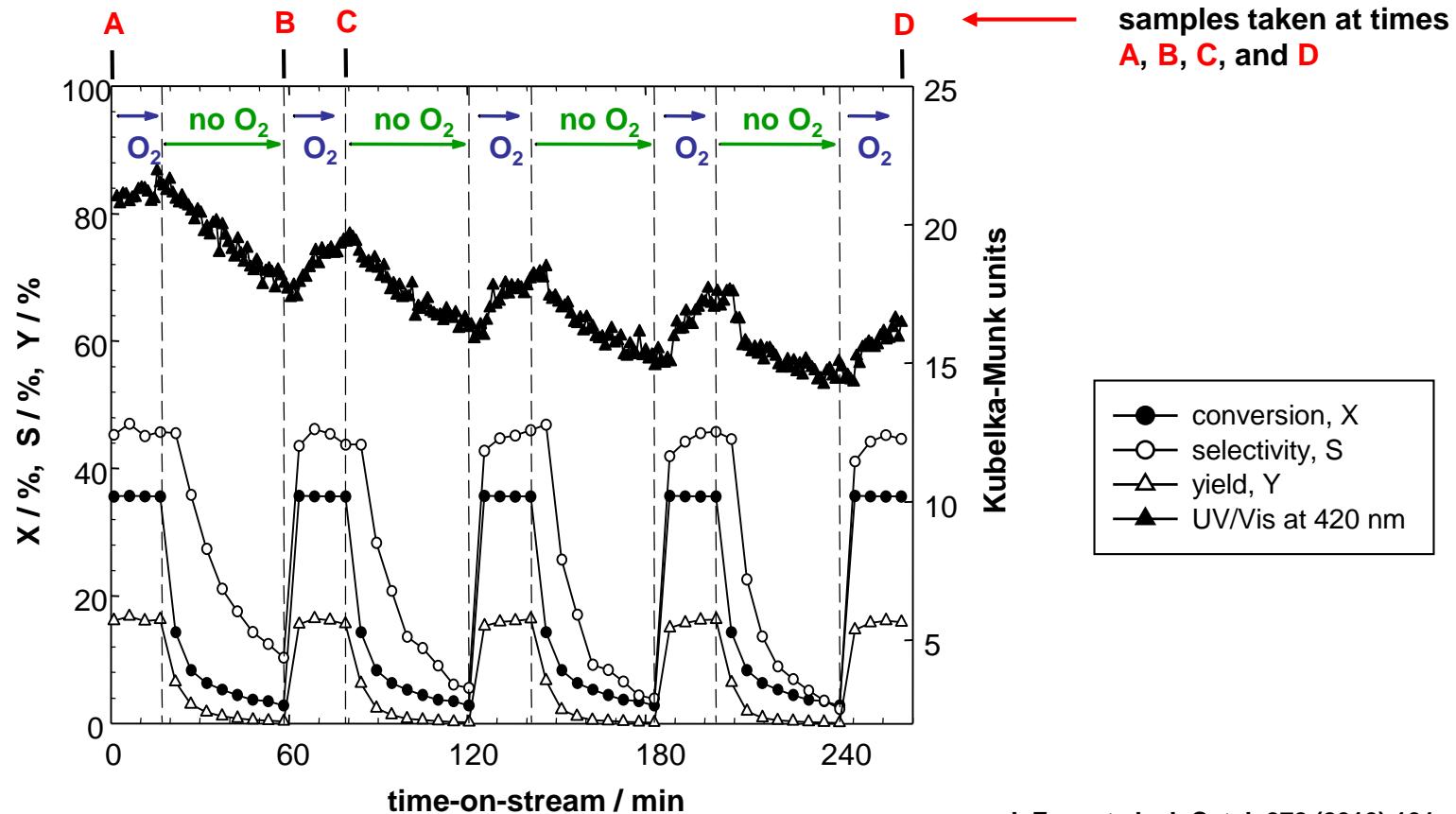
^{31}P MAS NMR spectroscopy of 60%VPO/SBA-15 before and after activation



II. Modification of catalysts

supporting of VPO catalysts on mesoporous SBA-15 materials

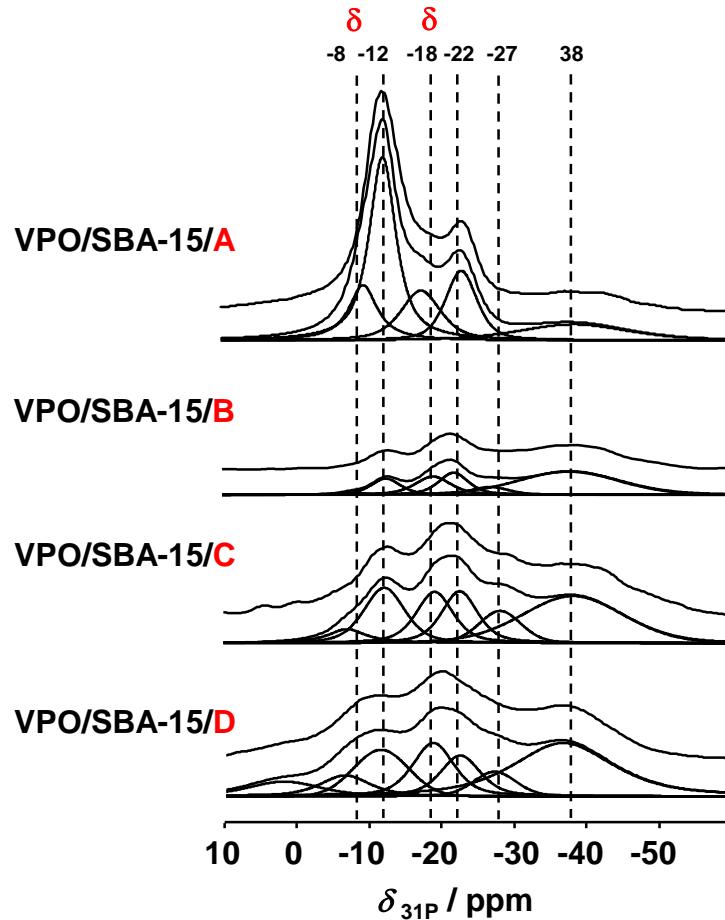
selective oxidation of *n*-butane to maleic anhydride at 678 K with sequential switching on (15 min) and off (40 min) of the gaseous oxygen



II. Modification of catalysts

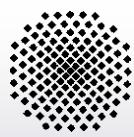
supporting of VPO catalysts on mesoporous SBA-15 materials

^{31}P MAS NMR spectra of VPO/SBA-15/A to VPO/SBA-15/D:



| Catalysts | Type | Contents of P/V ⁵⁺ and P/SiO ₂ | Contents of P/V ⁵⁺ in δ -VOPO ₄ phases |
|----------------|------|--|---|
| VPO/bulk | A | 0.5 % | |
| | B | 0 % | |
| | C | 0.35 % | |
| | D | 0.4 % | |
| VPO/ SBA-15 | A | 2.6 % | 0.80 % |
| | B | 0.3 % | 0.05 % |
| | C | 0.9 % | 0.20 % |
| | D | 1.3 % | 0.30 % |

III. Tailoring of surface sites

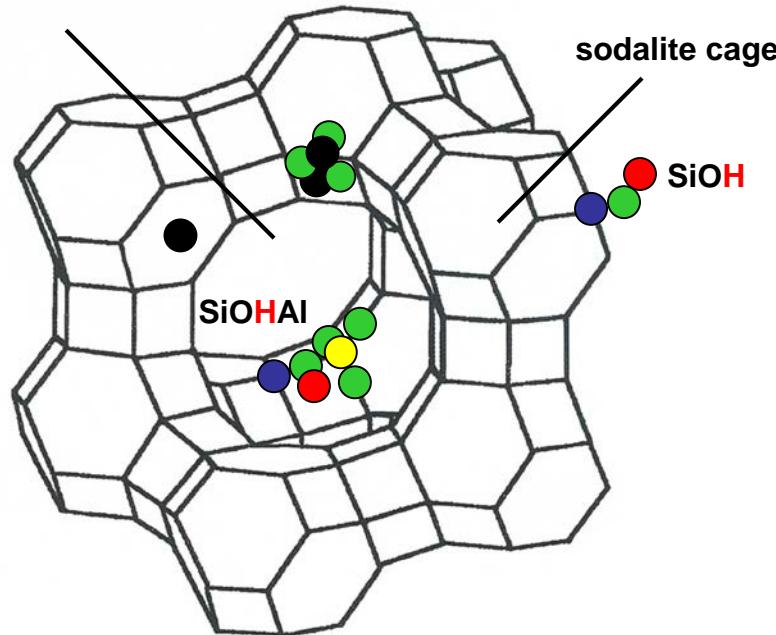


III. Tailoring of surface sites

nature of acid sites on solid catalysts

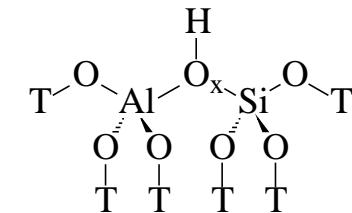
structure of zeolite Y (FAU, faujasite): large-pore zeolite with 12-ring windows (0.74 nm)

supercage (1.23 nm)



- Al atom
- O atom
- extra-framework Cations (Na^+ , Al_3^+ etc.)
- Si atom
- H atom

Brønsted acid sites:



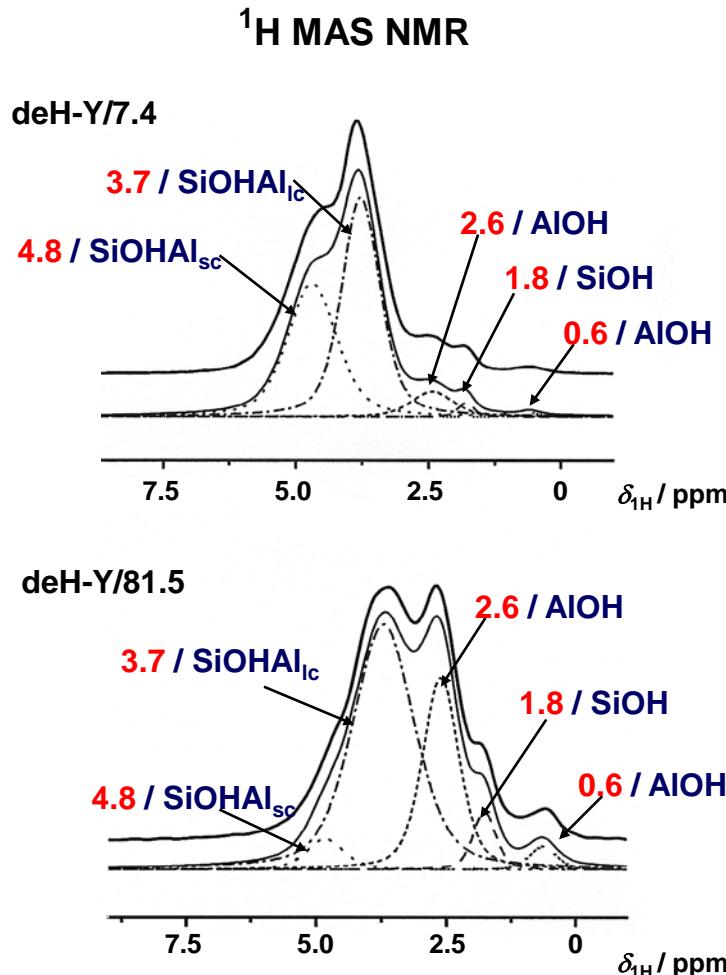
bridging OH group (SiOHAl)

Lewis acid sites:

- framework defects,
- extra-framework species (AlO^+ , AlOH^{2+} etc.)

III. Tailoring of surface sites

modification of Brønsted acid sites on zeolites *via* steaming and dealumination



undisturbed metal OH (AIOH) groups:
-0.5 to 0.5 ppm

defect SiOH groups:
1.2 to 2.2 ppm

AIOH groups at extra-framework Al:
2.8 to 3.6 ppm

bridging OH groups in large cages
and pores (SiOHAI_{lc}):
3.6 to 4.3 ppm

bridging OH groups in small cages
(SiOHAI_{sc}):
4.6 to 5.2 ppm

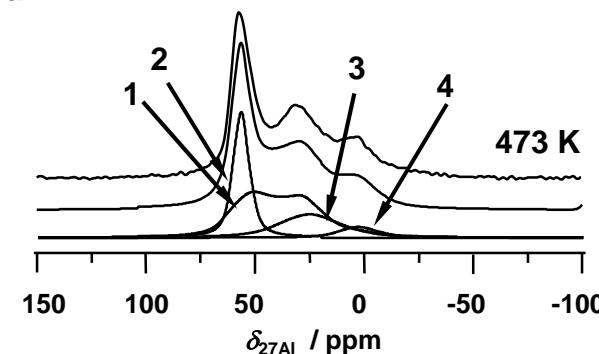
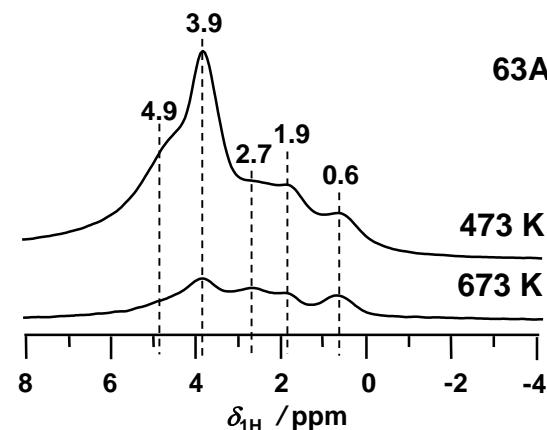
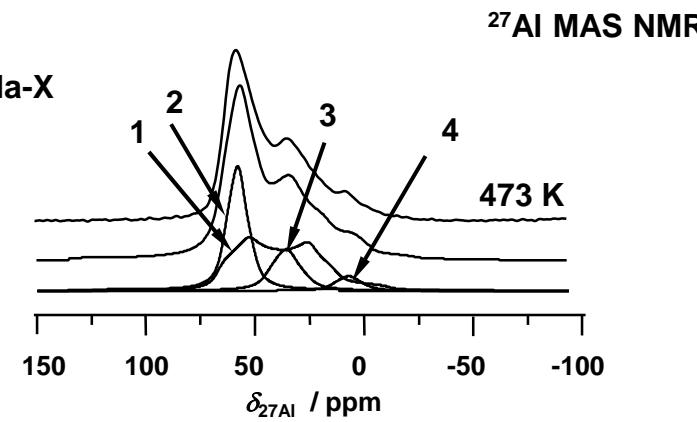
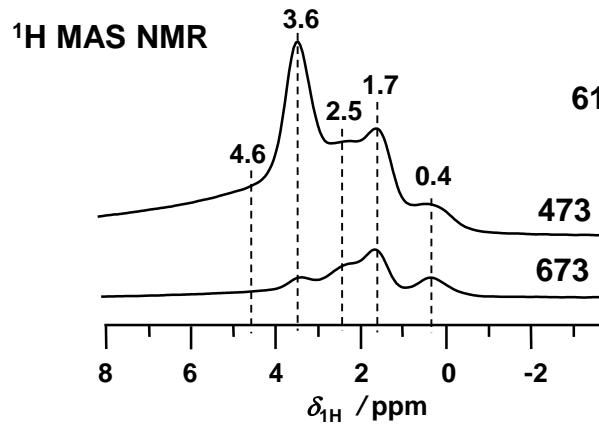
(hydrogen bonded SiOH and SiOHAI
groups: 5.2 to 13 ppm)



III. Tailoring of surface sites

preparation of Brønsted acid sites on zeolites *via* exchange with multivalent cations

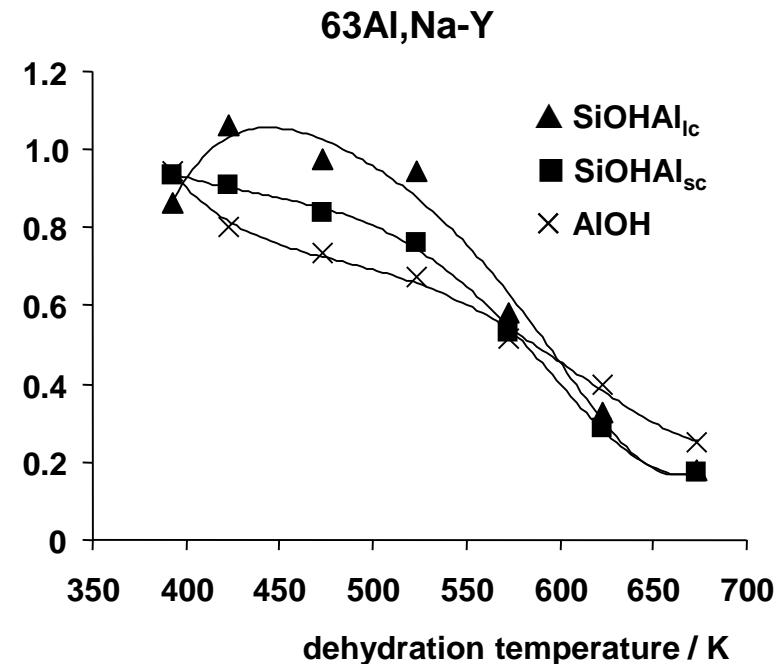
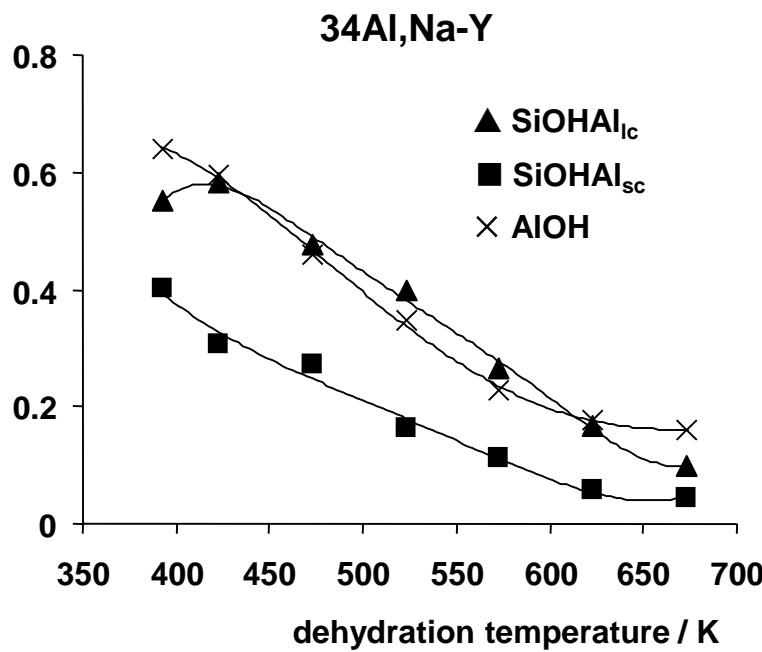
exchange of zeolite Na-Y ($n_{\text{Si}}/n_{\text{Al}} = 2.7$) in an 0.1 M $\text{Al}(\text{NO}_3)_3$ solution



III. Tailoring of surface sites

preparation of Brønsted acid sites on zeolites via exchange with multivalent cations

determination of the concentration of OH groups, n_{OH} , in $\text{mmol}\cdot\text{g}^{-1}$ by evaluation of the ^1H MAS NMR intensities

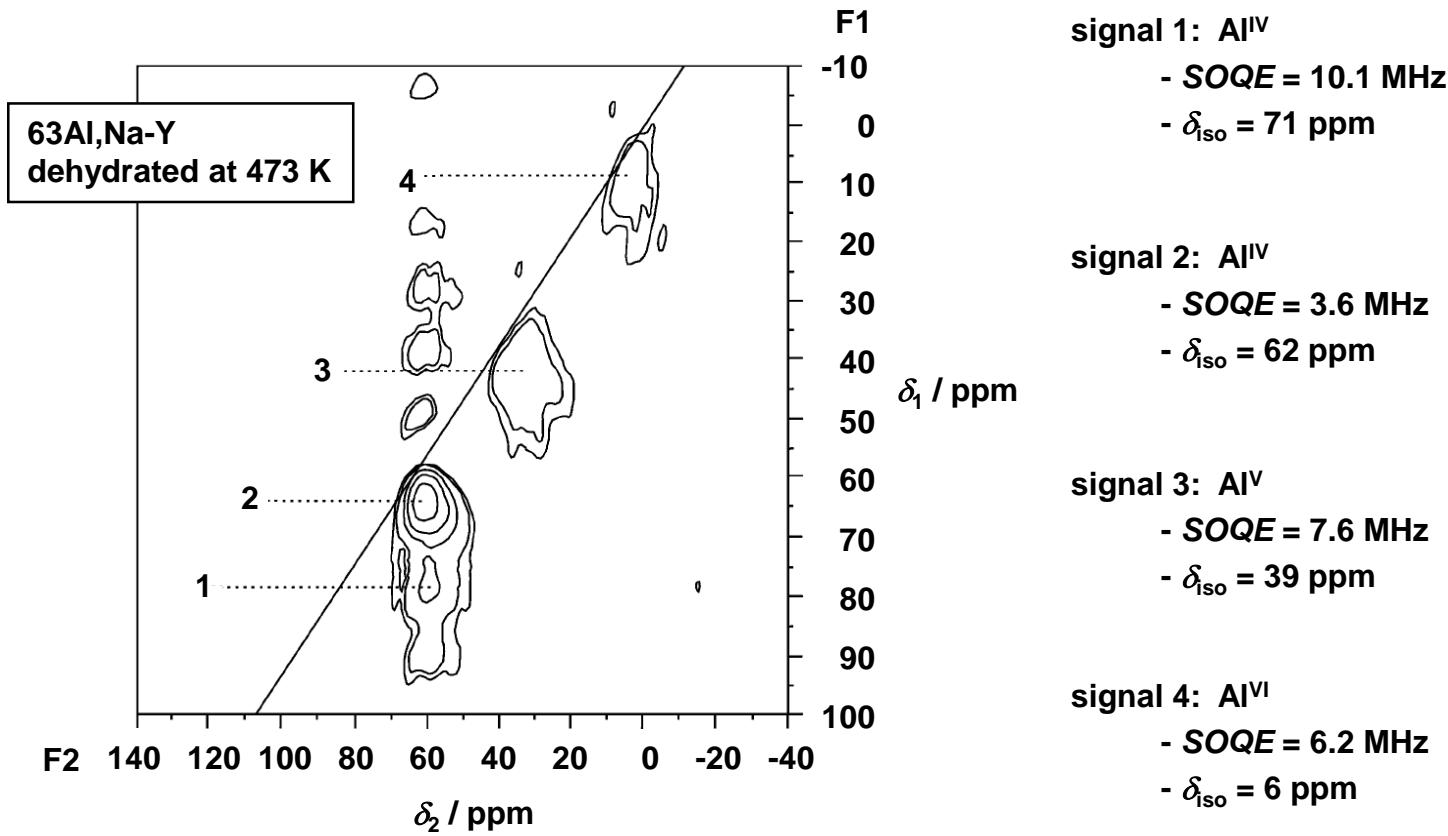


cation-exchange degree and dehydration temperature allow the tuning of the number of strongly polarising centers and Brønsted acid sites

III. Tailoring of surface sites

preparation of Brønsted acid sites on zeolites *via* exchange with multivalent cations

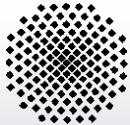
^{27}Al MQMAS NMR



F



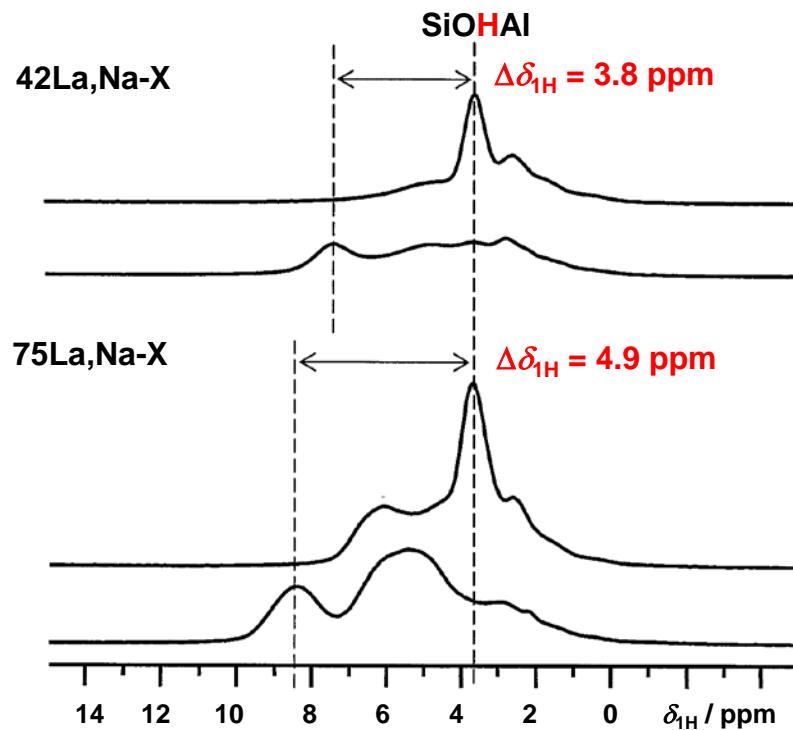
$$B_0 = 17.6 \text{ T}, \nu_{\text{rot}} = 30 \text{ kHz}$$



III. Tailoring of surface sites

characterization of the Brønsted acid strength *via* acetonitrile-induced low-field shift $\Delta\delta_{1H}$

1H MAS NMR



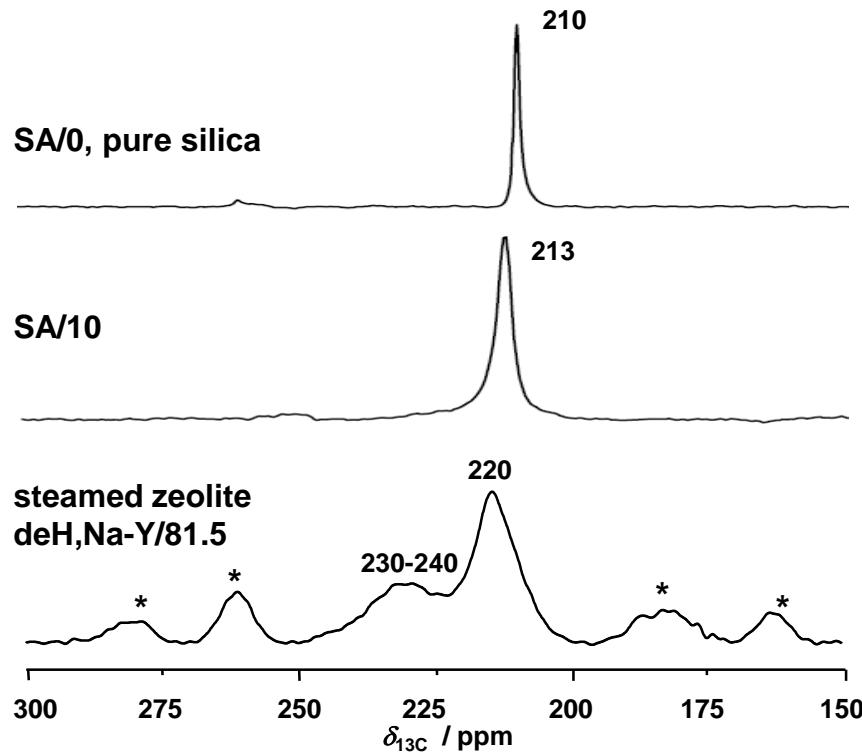
| Low-field shift $\Delta\delta_{1H}$ | Adsorbent and type of OH group |
|-------------------------------------|---------------------------------------|
| 1.2 ppm | AlOH in MIL-53(Al) |
| 3.6 ppm | H,Na-X (Si/Al = 1.3) |
| 3.8 ppm | 42La,Na-X and 32Al,Na-X (Si/Al = 1.4) |
| 4.9 ppm | 75La,Na-X (Si/Al = 1.4) |
| 5.1 ppm | H,Na-Y (Si/Al = 2.7) |
| 5.3 ppm | 34Al,Na-Y and 63Al,Na-Y (Si/Al = 2.7) |
| 5.7 ppm | 42La,Na-Y and 75La,Na-Y (Si/Al = 2.7) |
| 6.5 ppm | steamed deH,Na-Y/81.5 (Si/Al = 6) |
| 6.7 ppm | H-MOR (Si/Al = 10) |
| 7.0 ppm | dealuminated H,Na-Y (Si/Al = 18) |
| 7.9 ppm | H-ZSM-5 (Si/Al = 26) |



III. Tailoring of surface sites

characterization of Brønsted and Lewis acid sites via ^{13}C -2-acetone as probe molecule

^{13}C MAS NMR



| Materials | $\delta_{13\text{C}}$ | $\square\delta_{13\text{C}}$ |
|-----------------|-----------------------|------------------------------|
| CDCl_3 | 205 ppm | 0 ppm |
| SA/0 | 210 ppm | 5 ppm |
| SA/10 | 213 ppm | 8 ppm |
| H,Na-X | 215 ppm | 10 ppm |
| SA/70 | 216 ppm | 11 ppm |
| H,Na-Y | 220 ppm | 15 ppm |
| ZSM-5 | 223 ppm | 18 ppm |
| Lewis sites | 230-240 ppm | 25-35 ppm |

J.F. Haw et al., Accounts of Chemical Research 29 (1996) 259.

Lewis sites formed by steaming



Brønsted sites with different acid strengths (see Tab.)

III. Tailoring of surface sites

comparison of different acidity scales

acids under study
 δ_{13C} of acetone-2- ^{13}C
 δ_{13C} of mesityl oxide- β - ^{13}C

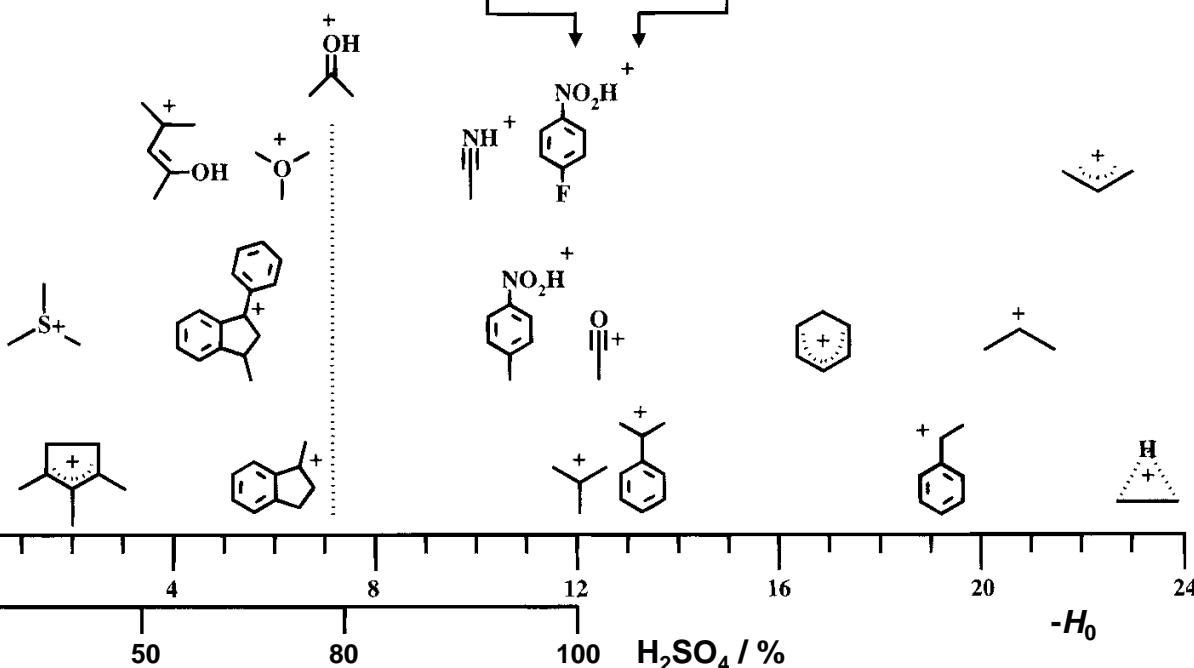
$CDCl_3$ HX
(205) (215)
[155] [162]

HY HZSM-5
(220) (223)
[188] [190]

H_2SO_4 (100%) $AlCl_3$ SO_3/H_2SO_4 (30%)
(244) (245) (246)
[203]

FSO_3H/SbF_5 (4:1) SbF_5
(248) (250)
[205]

stable carbenium ions

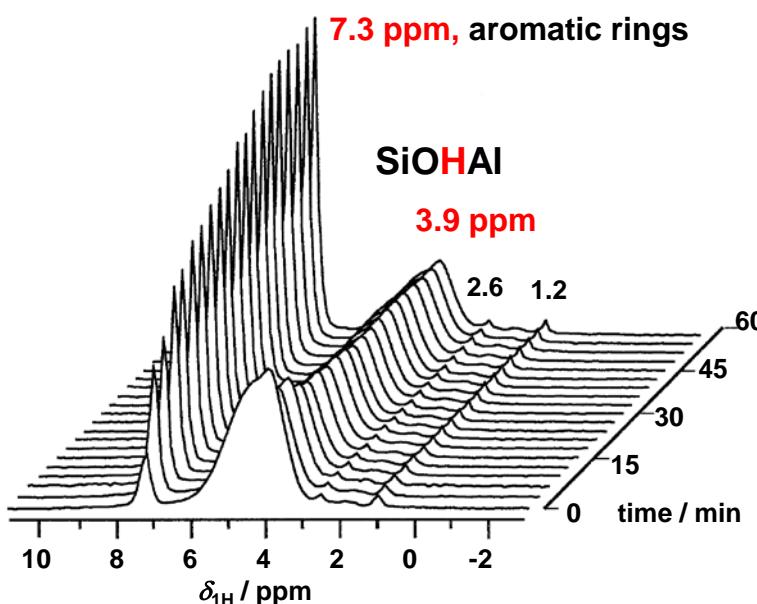


III. Tailoring of surface sites

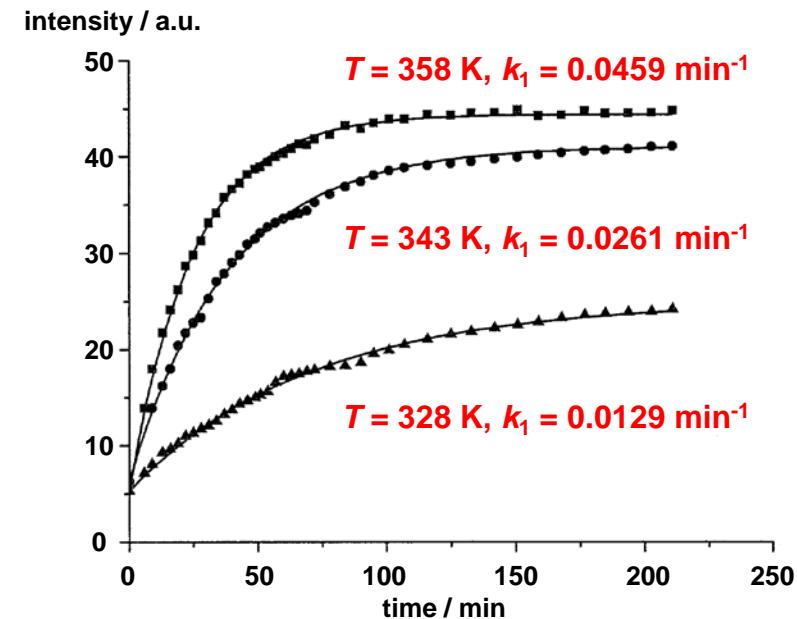
H/D exchange kinetics as an acidity scale

in situ ^1H VT/MAS NMR studies of H/D exchange on zeolite $\text{H},\text{Na-Y}$ loaded with ethylbenzene ($\text{C}_6\text{D}_5\text{C}_2\text{H}_5$)

stack plot of ^1H MAS NMR spectra recorded at $T = 358\text{ K}$



H/D exchange rates at $T = 328 - 358\text{ K}$

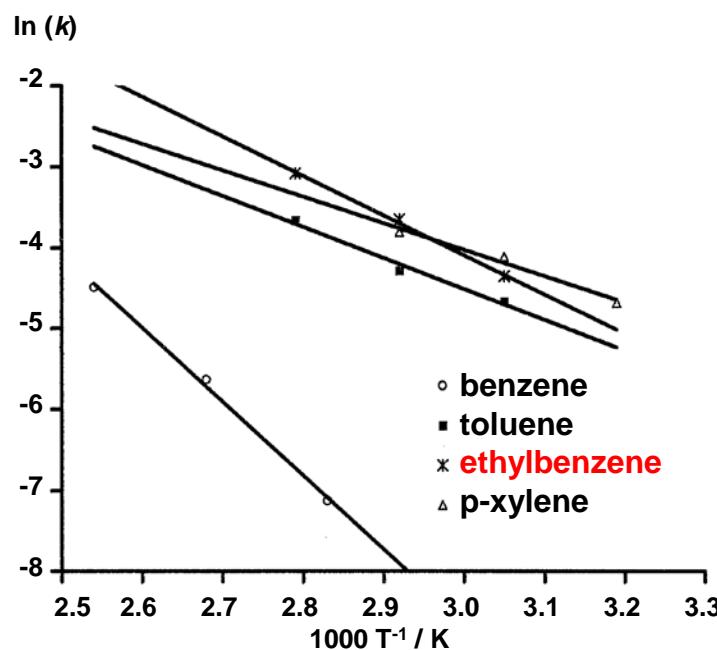


III. Tailoring of surface sites

H/D exchange kinetics as an acidity scale

in situ ^1H VT/MAS NMR spectroscopy of deuterated aromatics on zeolites H,Na-Y ($n_{\text{Si}}/n_{\text{Al}} = 2.7$), 75La,Na-Y ($n_{\text{Si}}/n_{\text{Al}} = 2.7$), and H-ZSM-5 ($n_{\text{Si}}/n_{\text{Al}} = 26$)

deuterated aromatics on zeolite H,Na-Y



correlation of activation energies E_A of H/D exchange and low-field shifts $\Delta\delta_{1\text{H}}$ upon adsorption CD₃CN:

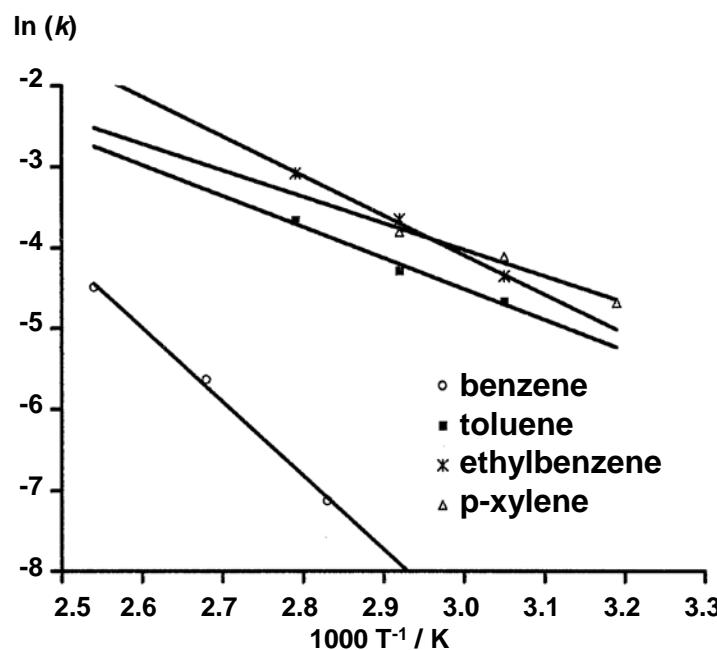
| catalyst | molecule | $E_A / \text{kJ mol}^{-1}$ | $\Delta\delta_{1\text{H}} / \text{ppm}$ |
|----------|--------------|----------------------------|---|
| H,Na-Y | benzene | 76 | |
| | ethylbenzene | 41 | |
| | toluene | 32 | |
| | p-xylene | 27 | |
| H,Na-Y | benzene | 76 | 5.1 |
| La,Na-Y | benzene | 67 | 5.7 |
| H-ZSM-5 | benzene | 46 | 7.9 |

III. Tailoring of surface sites

H/D exchange kinetics as an acidity scale

in situ ^1H VT/MAS NMR spectroscopy of deuterated aromatics on zeolites H,Na-Y ($n_{\text{Si}}/n_{\text{Al}} = 2.7$), 75La,Na-Y ($n_{\text{Si}}/n_{\text{Al}} = 2.7$), and H-ZSM-5 ($n_{\text{Si}}/n_{\text{Al}} = 26$)

deuterated aromatics on zeolite H,Na-Y

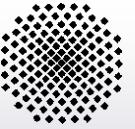


correlation of activation energies E_A of H/D exchange and low-field shifts $\Delta\delta_{1\text{H}}$ upon adsorption CD₃CN:

| catalyst | molecule | E_A / kJ mol ⁻¹ | $\Delta\delta_{1\text{H}}$ / ppm |
|----------|--------------|------------------------------|----------------------------------|
| H,Na-Y | benzene | 76 | |
| | ethylbenzene | 41 | |
| | toluene | 32 | |
| | p-xylene | 27 | |
| | | | |
| H,Na-Y | benzene | 76 | 5.1 |
| La,Na-Y | benzene | 67 | 5.7 |
| H-ZSM-5 | benzene | 46 | 7.9 |

IV. Catalytic applications

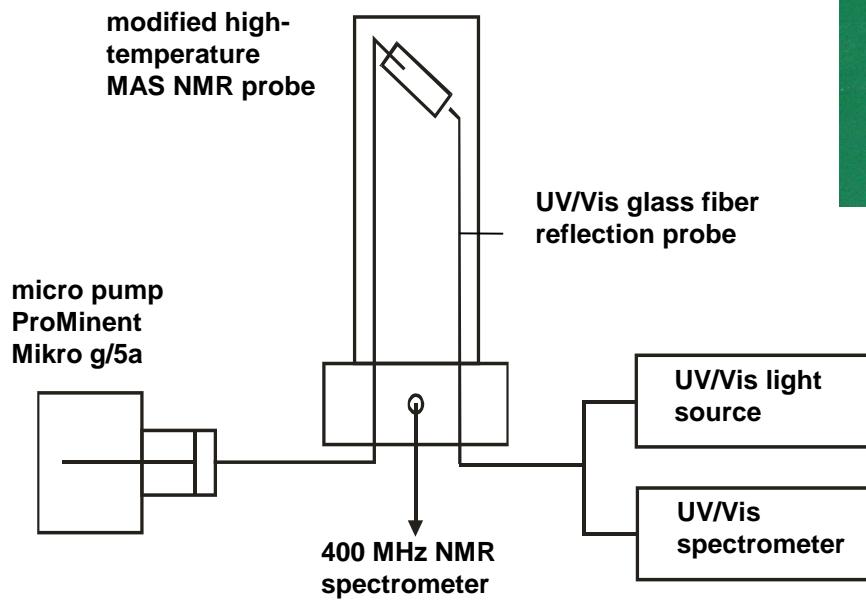




IV. Catalytic applications

pulsed-flow MAS NMR-UV/Vis spectroscopy

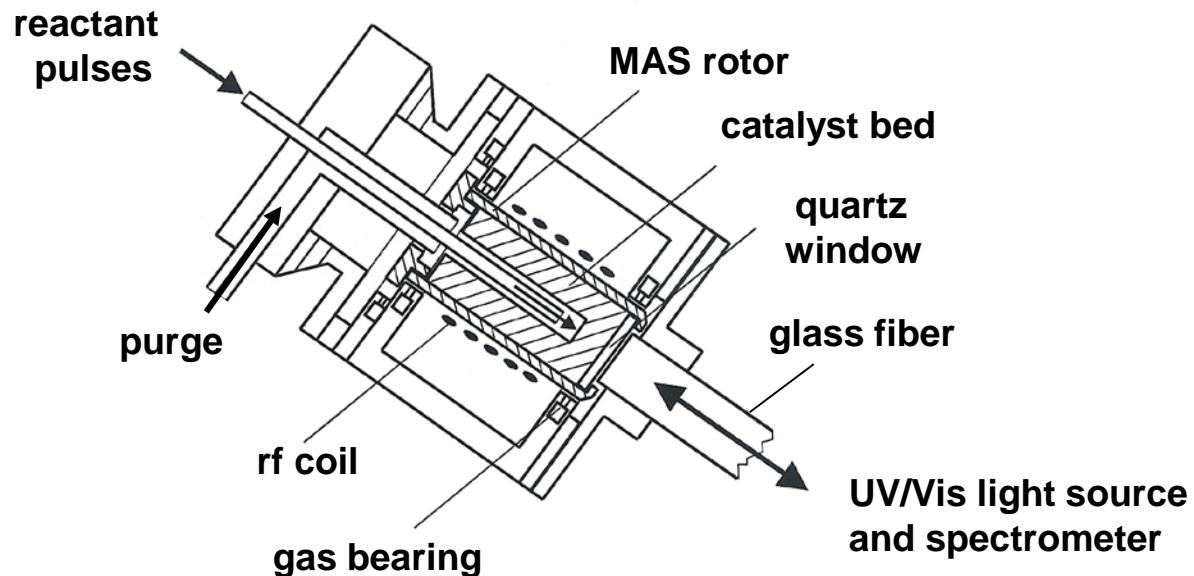
installation of the injection technique and
the glass fiber in the *in situ* MAS NMR probe

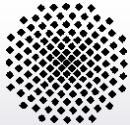


IV. Catalytic applications

pulsed-flow MAS NMR-UV/Vis spectroscopy

coupling of MAS NMR and UV/Vis spectroscopy by installation of a quartz fiber at the bottom of the MAS NMR stator



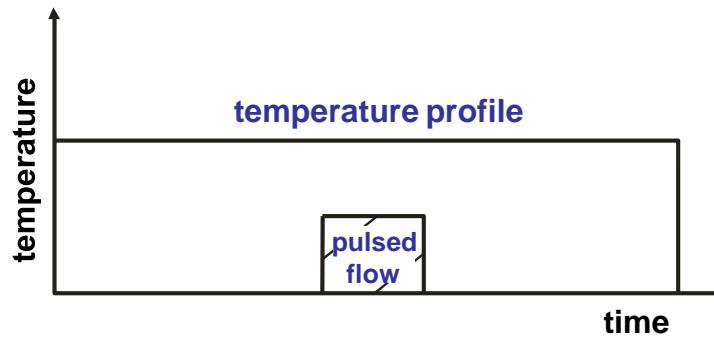


IV. Catalytic applications

pulsed-flow MAS NMR-UV/Vis spectroscopy

injection of liquid reactants into the spinning MAS NMR rotor *via* a micro-pulse pump

pulsed-flow experiment



pulsed-flow experiments:

- study of the time dependence of the conversion of reactants
- study of the isotopic exchange of reactants at high temperatures with well-defined starting time



pump Mikro g/5 of Fa. ProMinent, Germany, for single pulses with volumes of 2 to 50 μl



IV. Catalytic applications

pulsed-flow MAS NMR-UV/Vis spectroscopy

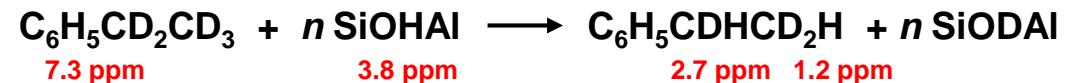
side-chain H/D exchange of ethylbenzene on steamed zeolite deH_nNa-Y/81.5

in situ ^1H VT/MAS NMR pulsed-flow experiments:

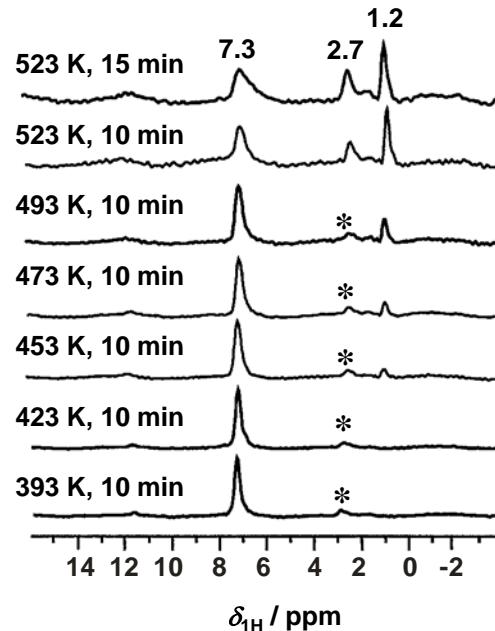
- pulses of 7.8 mg ethyl- d_5 -benzene
- 32 scans per spectrum with repetition time of 10 s at 9.4 T
- sample spinning rate of ca. 2 kHz

message:

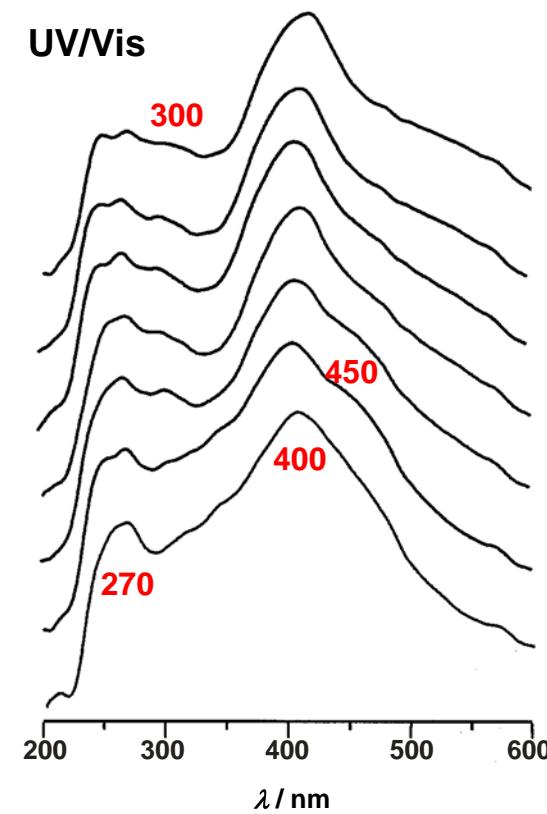
- regioselective H/D exchange at 443 to 463 K (^1H MAS NMR)
- different types of carbenium ions (UV/Vis)



^1H MAS NMR



UV/Vis

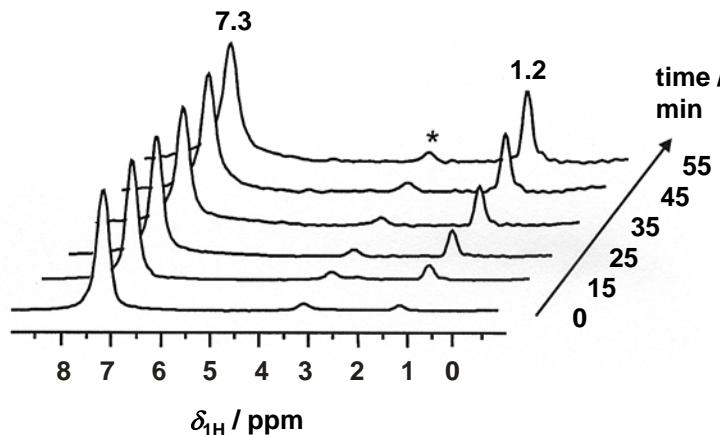


IV. Catalytic applications

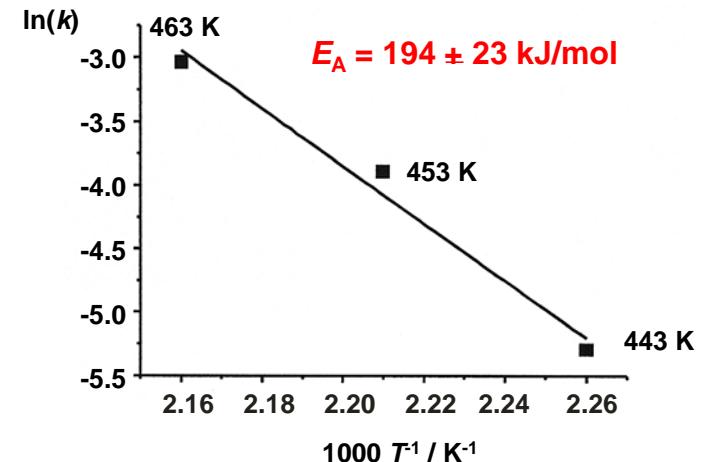
pulsed-flow MAS NMR-UV/Vis spectroscopy

study of the regioselective H/D exchange of the side-chain
of $C_6H_5CD_2CD_3$ on dealuminated zeolite deH_xNa-Y/81.5 (24.5 Al^{ex}/u.c, 10.9 SiOHAl /u.c)

¹H MAS NMR



Arrhenius plot



activation energy of the regioselective H/D exchange (194 kJ/mol) indicates that a hydride transfer reaction is the rate determining step

IV. Catalytic applications

pulsed-flow MAS NMR-UV/Vis spectroscopy

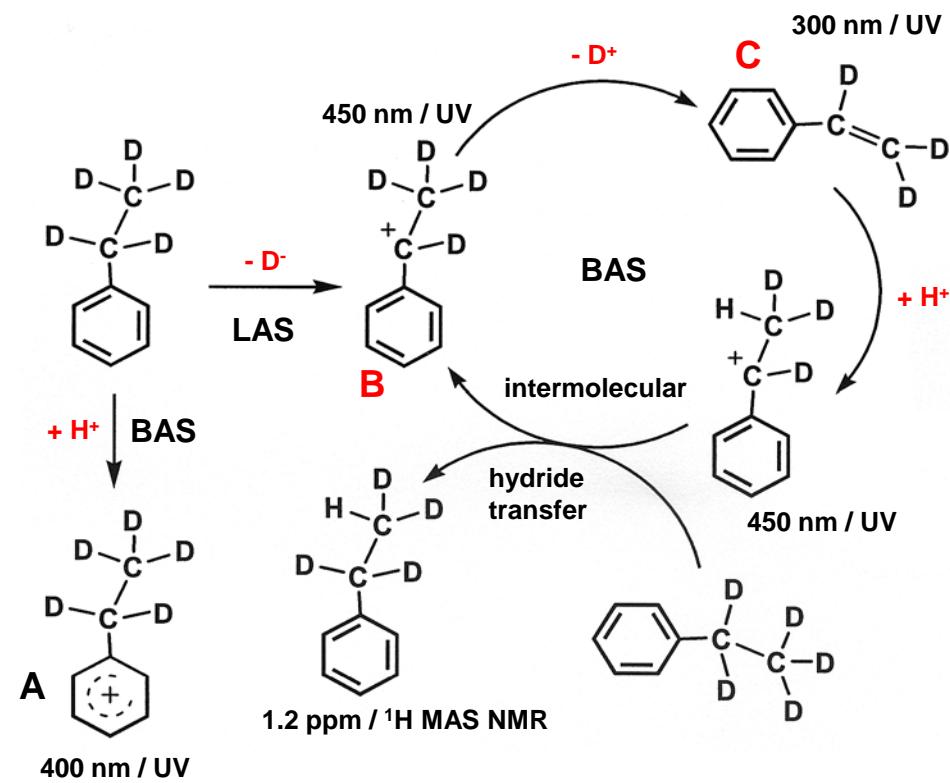
mechanism of the regioselective side-chain H/D exchange of ethylbenzene
on steamed zeolite deH_xNa-Y/81.5

¹H MAS NMR results:

- selective H/D exchange of methyl groups (1.2 ppm)
- activation energy of 194 kJ/mol indicates hydride transfer

UV/Vis results:

- ethylcyclohexadienyl carbenium ions at BAS (400 nm), A
- sec-ethylphenyl carbenium ions at LAS (450 nm), B
- styrene at BAS (300 nm), C



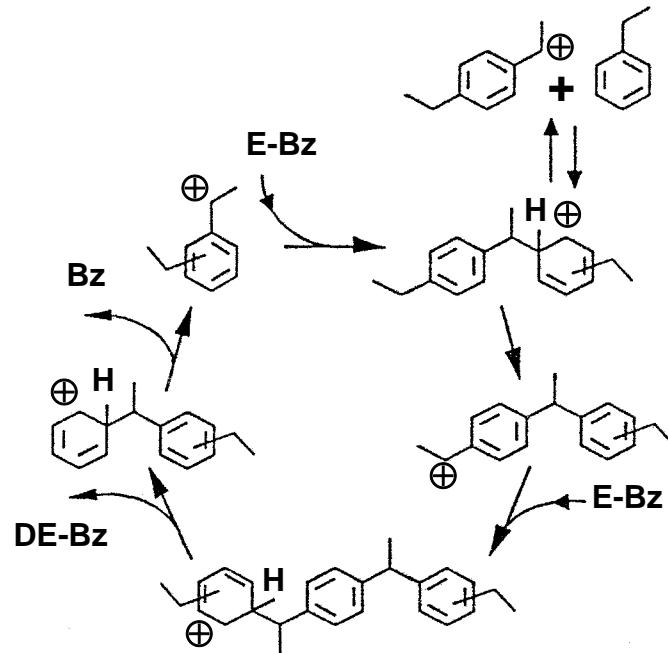
BAS: Broensted acid site

LAS: Lewis acid site

IV. Catalytic applications

mechanisms of the ethylbenzene disproportionation

Streitwieser-Reif mechanism for the
homogeneously catalyzed ethylbenzene
disproportionation



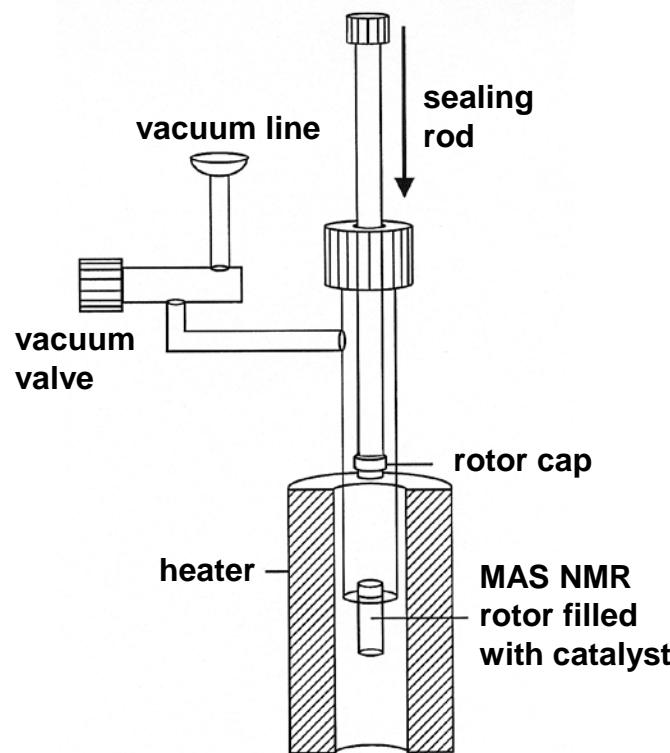
suggested reaction
mechanisms for the
heterogeneously catalyzed
reaction on zeolites:

- via diphenylethane intermediates in large-pore zeolites
- dealkylation/realkylation with free ethene or alkoxy species in medium-pore zeolites

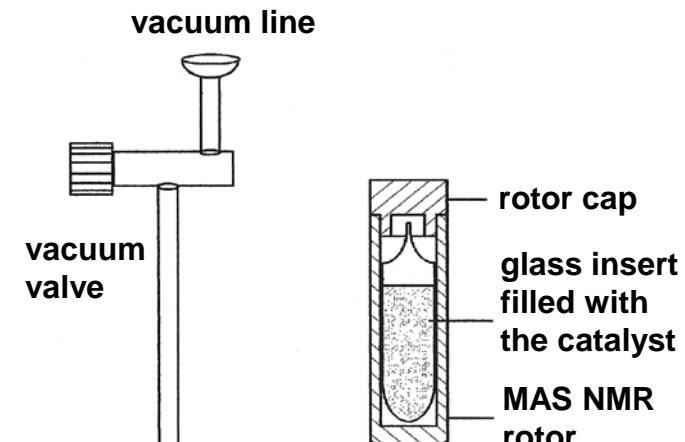
IV. Catalytic applications

preparation of sealed catalyst samples for MAS NMR studies under batch conditions

dehydration, loading, and sealing of the catalyst filled in an MAS NMR rotor inside a vacuum equipment



dehydration and loading of the catalyst inside the glass insert (e.g. commercial Wilmad MAS NMR inserts for 4 mm and 7 mm rotors)

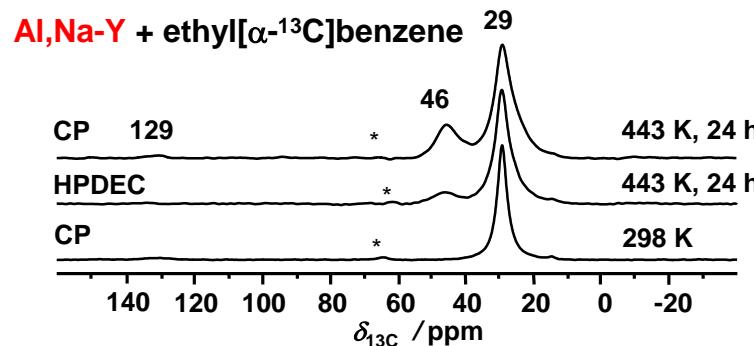
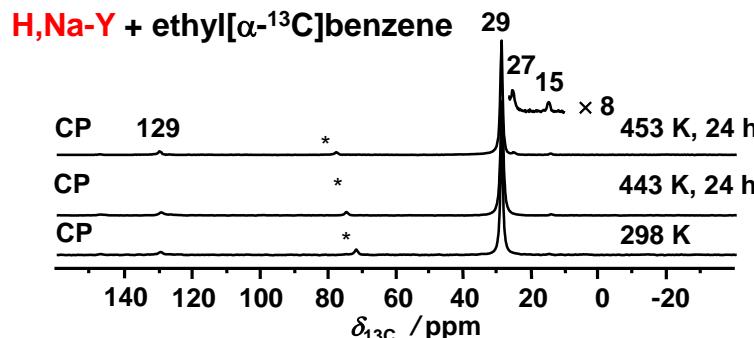


IV. Catalytic applications

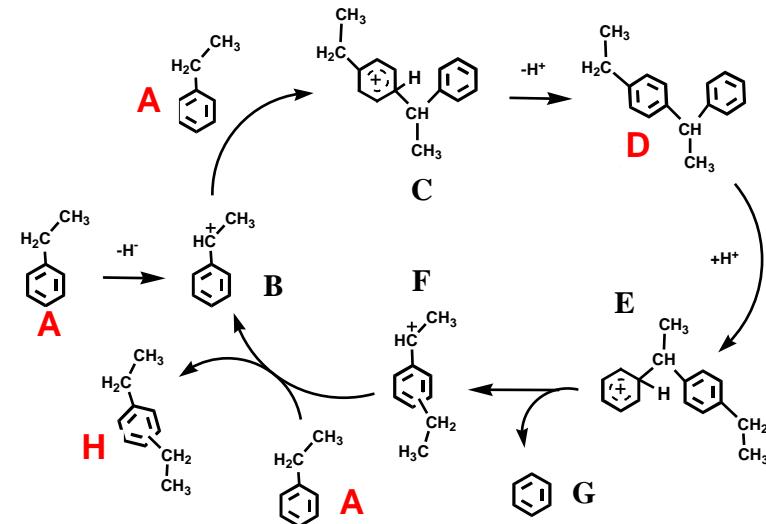
mechanisms of the ethylbenzene disproportionation

¹³C MAS NMR investigation of the ethylbenzene conversion on large-pore zeolites H,Na-Y and Al,Na-Y

¹³C MAS NMR



reaction mechanism



assignment:

27 ppm
29 ppm

diethylbenzene (H)
ethylbenzene (A)

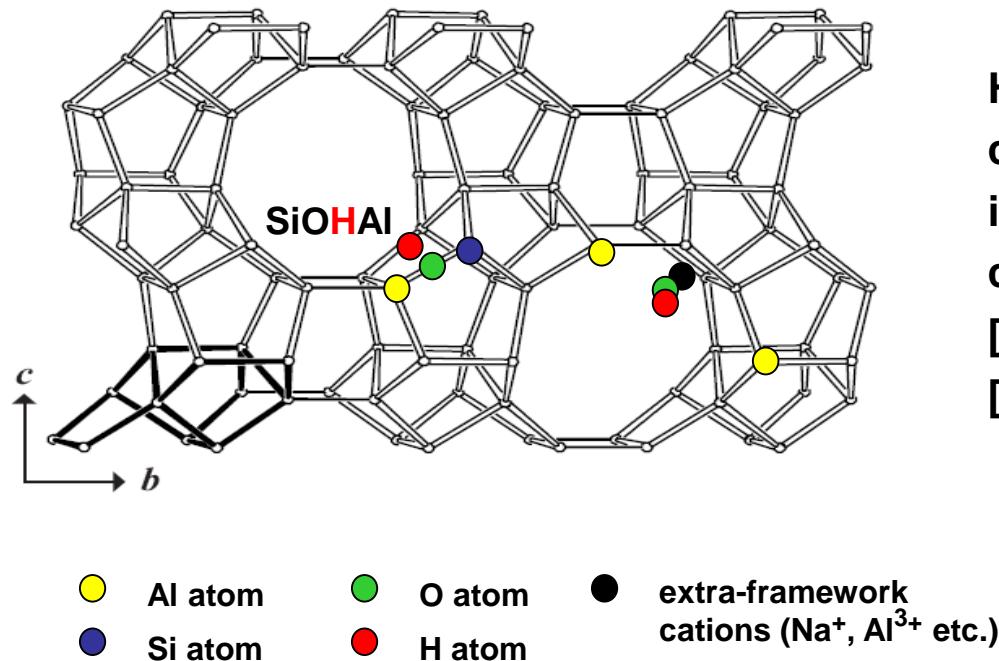
46 ppm
129 ppm

diphenylethane (D)
aromatic carbons

IV. Catalytic applications

mechanisms of the ethylbenzene disproportionation

structure of medium-pore zeolite ZSM-5



$\text{H}^+ \text{n}[\text{Al}_n\text{Si}_{96-n}\text{O}_{192}]$
crossing intersections at
interconnecting 10-ring
channels
[100] 0.51 nm x 0.55 nm
[010] 0.53 nm x 0.56 nm



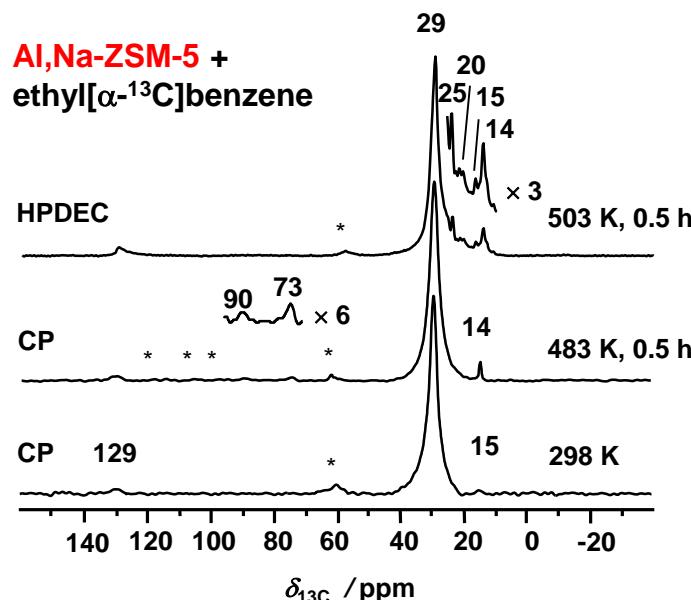
IV. Catalytic applications

mechanisms of the ethylbenzene disproportionation

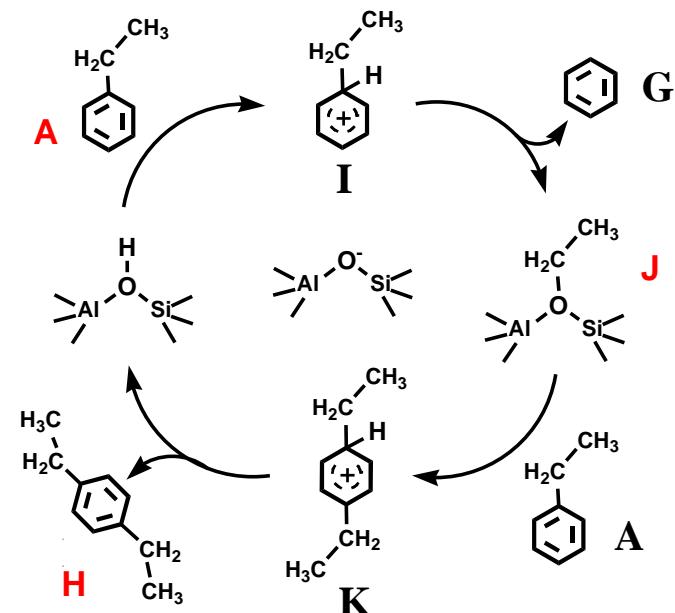
¹³C MAS NMR investigation of the ethylbenzene conversion on medium-pore zeolite ZSM-5

¹³C MAS NMR
mechanism

Al₂Na-ZSM-5 +
ethyl[α -¹³C]benzene



reaction



assignment:

25 ppm
29 ppm

diethylbenzene (H)
ethylbenzene (A)

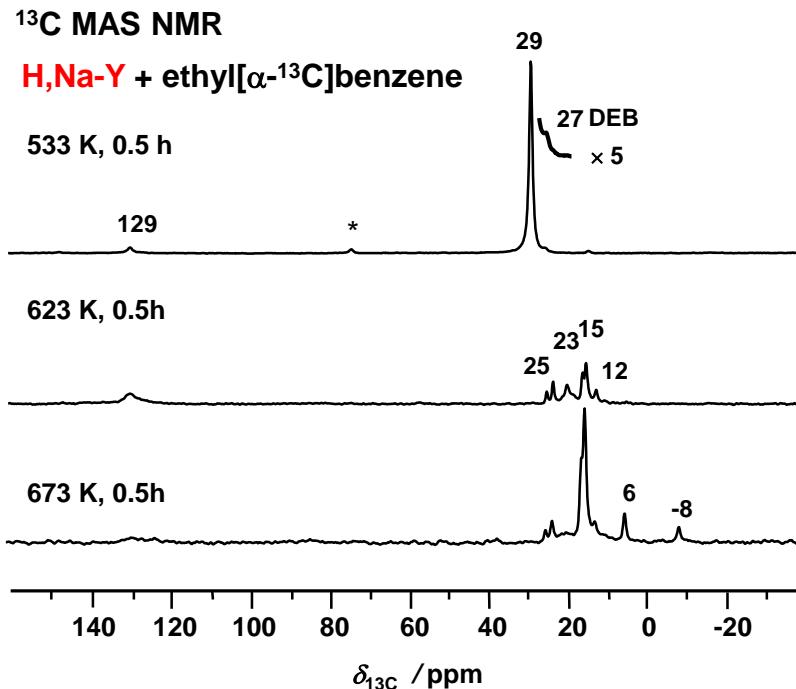
73 ppm
90 ppm
129 ppm

surface ¹³C-1-ethoxy groups (J)
oligomeric alkoxy groups
aromatic carbons

IV. Catalytic applications

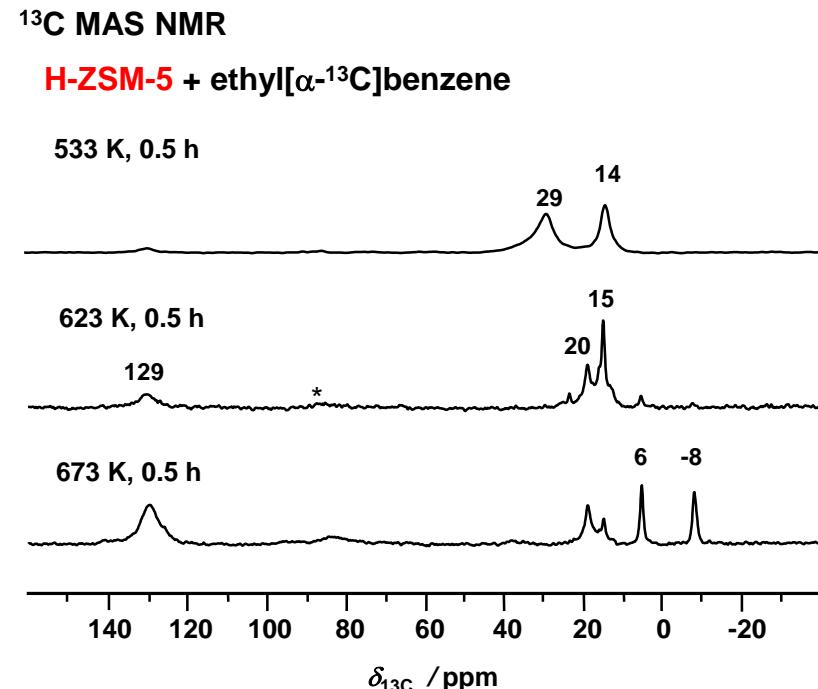
mechanisms of the ethylbenzene disproportionation

¹³C MAS NMR investigation of the catalyst deactivation during ethylbenzene conversion

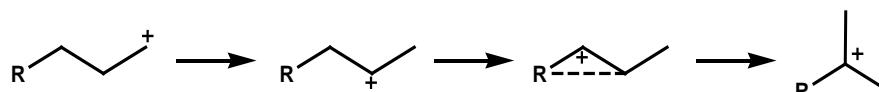


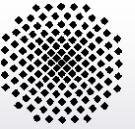
assignment:

| | |
|--------|---------------------|
| -8 ppm | methane |
| 6 ppm | ethane |
| 14 ppm | methyl of alkoxy |
| 15 ppm | propane |
| 20 ppm | alkylated aromatics |



| | |
|---------|------------------|
| 23 ppm | butane |
| 25 ppm | iso-alkanes |
| 27 ppm | diethylbenzene |
| 29 ppm | ethylbenzene |
| 129 ppm | aromatic carbons |





Summary

Solid-state NMR gives insight into the synthesis mechanisms of solid catalysts:

- nature and local structure of framework atoms, framework defects, and amorphous phases as demonstrated by application of solid-state ^{27}Al , ^{29}Si , ^{71}Ga NMR

Investigation of the routes for modifying solid catalysts:

- formation of extra-framework species, their coordination and location as well as quantitative studies of these sites
- properties of supported catalysts, interactions of the active compounds with the support

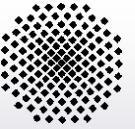
Characterization of Brønsted and Lewis acid sites:

- methods for determining the strength and activity of acid sites
- routes of their preparation and finding of suitable conditions for tuning their number, accessibility, and strength

Study of reaction mechanisms:

- reaction path of isotopically marked reactants under batch conditions
- *in situ* studies under continuous-flow and pulsed-flow condition, e.g., for H/D exchange experiments at elevated temperatures





Thanks to

studies:

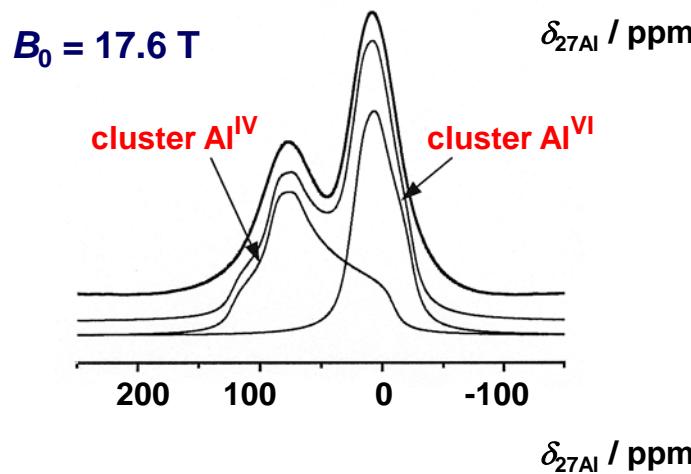
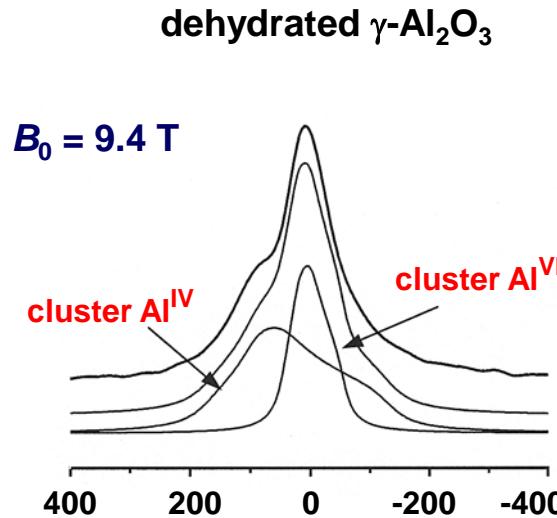
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Reddy Marthala
Wei Wang
Yean Sang Ooi

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Fonds der Chemischen Industrie
Volkswagen Foundation

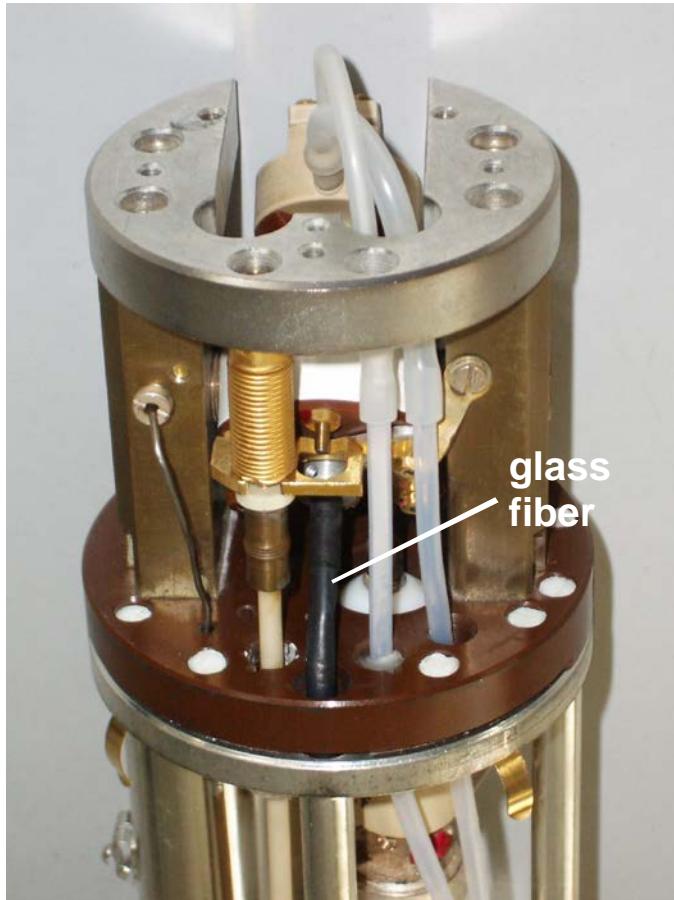


^{27}Al spin-echo NMR studies of reference materials



- spectroscopic parameters of cluster Al^{IV}:
 - QCC = 8.5 MHz, $\eta = 0.8$
 - $\delta_{\text{iso}} = 68 \pm 5 \text{ ppm}$
 - $I_{\text{rel}} = 60 \%$
- spectroscopic parameters of cluster Al^{VI}:
 - QCC = 5.5 MHz, $\eta = 0.7$
 - $\delta_{\text{iso}} = 12 \pm 5 \text{ ppm}$
 - $I_{\text{rel}} = 40 \%$

*Technique of *in situ* MAS NMR-UV/Vis spectroscopy*



7 mm flow Bruker MAS NMR probe equipped with a glass fiber (left) and UV/Vis light source and spectrometer of Avantes (bottom)

